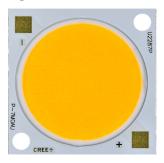


XLamp® CMU2287 Pro9™ LED



PRODUCT DESCRIPTION

The XLamp® High-Current LED Array family
is optimized for best-in-class lumen output,
efficacy and reliability at high drive currents.

XLamp CMU LEDs deliver performance in
industry-compatible packages and LESes,
enabling lighting manufacturers to upgrade
their designs for applications such as track,
downlight and outdoor lighting. XLamp
High-Current LED Arrays are available in
2-step, 3-step and 5-step EasyWhite® bins.

Pro9™ version LEDs deliver up to 15% · higher efficacy for 90 and 95 color · rendering index (CRI) over standard version · LEDs without sacrificing color rendering quality. Pro9 LEDs feature the industry's highest operating temperature rating of 105°C and the same maximum current as the standard versions. In addition, all Pro9 LEDs share the same mechanical and electrical characteristics as the standard versions.

FEATURES

- · 22-mm optical source
- Available in 90 and 95 CRI minimum options
- EasyWhite® 2- and 3-step binning, available in Standard (on BBL),
 Premium and Below BBL color options
- Forward voltage option: 54-V class
- · 85 °C binning and characterization
- Maximum drive current: 4320 mA
- 115° viewing angle, uniform chromaticity profile
- · Top-side solder connections
- RoHS and REACH compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

Characteristics 2
Operating Limits2
Flux Characteristics, Order Codes & Bins 3
Flux Characteristics, Order Codes & Bins,
Premium Color 4
Relative Spectral Power Distribution5
Relative Spectral Power Distribution,
Premium Color 6
Electrical Characteristics7
Relative Luminous Flux 8
Typical Spatial Distribution8
Relative Chromaticity vs. Current and
Temperature, Below BBL9
EasyWhite® Performance Groups -
Chromaticity13
Premium Color Performance Groups -
Chromaticity14
EasyWhite® Bins Plotted on the 1931 CIE
Color Space16
Premium Color Bins Plotted on the 1931
CIE Color Space17
Bin and Order Code Formats19
Mechanical Dimensions20
Thermal Design21
Notes22
Packaging 24



Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27713 USA / +1.919.313.5330 / www.cree-led.com



CHARACTERISTICS

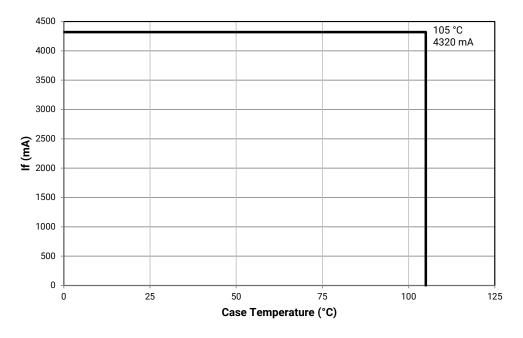
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			4320*
Reverse current	mA			0.1
Forward voltage (@ 1620 mA, 85 °C)	V		50.5	56.3
Forward voltage (@ 1620 mA, 25 °C)	V		51.6	57.3

^{*} Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CMU2287 Pro9 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 20 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 21 for more information on LES temperature measurement.





FLUX CHARACTERISTICS, ORDER CODES & BINS ($I_F = 1620 \text{ mA}, T_J = 85 \text{ °C}$)

The following tables provide order codes for XLamp CMU2287 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 19).

Nominal	CF	RI*	Minimum	Typical 2-Step		2-Step		3-Step
CCT	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code
5000 K	90	92	12,487	13,427			50G	CMU2287-0000-00PP0U0A50G
4000 K	90	92	12,614	13,563	40H	CMU2287-0000-00PP0U0A40H	40G	CMU2287-0000-00PP0U0A40G
4000 K	95	98	12,010	12,914	40H	CMU2287-0000-00PP0Z0A40H		
3500 K	90	92	12,608	13,557	35H	CMU2287-0000-00PP0U0A35H	35G	CMU2287-0000-00PP0U0A35G
3300 K	95	98	12,176	13,092	35H	CMU2287-0000-00PP0Z0A35H		
3000 K	90	92	12,426	13,361	30H	CMU2287-0000-00PP0U0A30H	30G	CMU2287-0000-00PP0U0A30G
3000 K	95	98	12,017	12,921	30H	CMU2287-0000-00PP0Z0A30H		
0700 1/	90	92	11,944	12,843	27H	CMU2287-0000-00PP0U0A27H	27G	CMU2287-0000-00PP0U0A27G
2700 K	95	98	11,551	12,421	27H	CMU2287-0000-00PP0Z0A27H		

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 22).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.



FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR (I_F = 1620 mA, T_J = 85 °C)

Below BBL

Nominal	CCT Luminous Lur			71		2-Step		3-Step		
			Luminous Flux (lm)	Group Order Code		Group	Order Code			
4000 K	90	92	12,487	13,427	5PP	5PP CMU2287-0000-00PP0U0A5PP		CMU2287-0000-00PP0U0A5PQ		
4000 K	95	98	11,770	12,656	5PP	CMU2287-0000-00PP0Z0A5PP				
3500 K	90	92	12,482	13,421	6PP	CMU2287-0000-00PP0U0A6PP	6PQ	CMU2287-0000-00PP0U0A6PQ		
3500 K	95	98	11,689	12,568	6PP	CMU2287-0000-00PP0Z0A6PP				
3000 K	90	92	12,301	13,227	7PP	CMU2287-0000-00PP0U0A7PP	7PQ	CMU2287-0000-00PP0U0A7PQ		
3000 K	95	98	11,175	12,017	7PP	CMU2287-0000-00PP0Z0A7PP				
2700 K	90	92	11,884	12,779	8PP	CMU2287-0000-00PP0U0A8PP	8PQ	CMU2287-0000-00PP0U0A8PQ		
2700 K	95	98	10,743	11,552	8PP	CMU2287-0000-00PP0Z0A8PP				

Specialty

Nominal	Nominal CRI		CRI		CRI		CRI		CRI Minimum Typical 2-Step		Minimum				3-Step			
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code							
3100 K	90	92	11,761	12,647			31Q	CMU2287-0000- 00PP0U0A31Q										
	90	92	11,577	12,448					30U	CMU2287-0000- 00PP0U0A30U								
3000 K	90	92	12,069	12,978			30Q	CMU2287-0000- 00PP0U0A30Q										
	95	98	11,139	11,978	L7C	CMU2287-0000- 00PP0Z0AL7C												

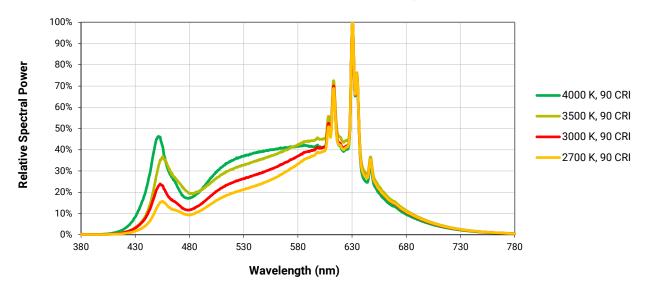
Notes

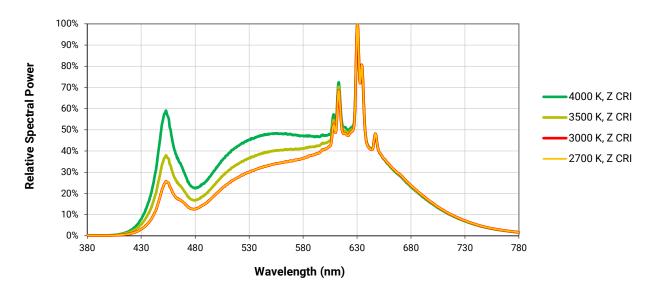
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 22).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.



RELATIVE SPECTRAL POWER DISTRIBUTION

The following graphs are the result of a series of pulsed measurements at 1620 mA and T_1 = 85 °C.



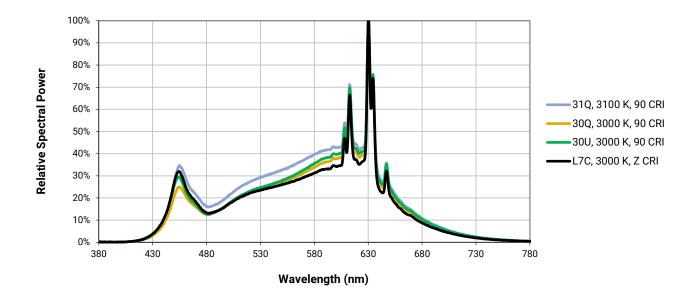




RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

The following graph is the result of a series of pulsed measurements at 1620 mA and T_1 = 85 °C.

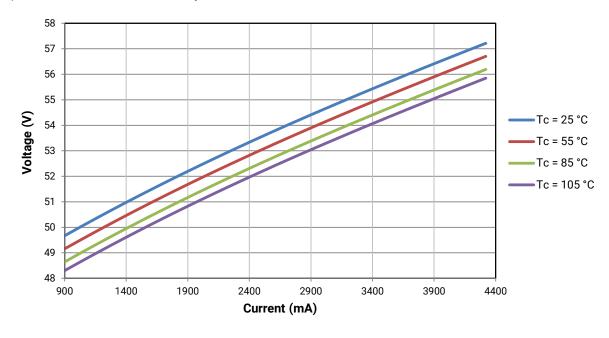
Specialty





ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



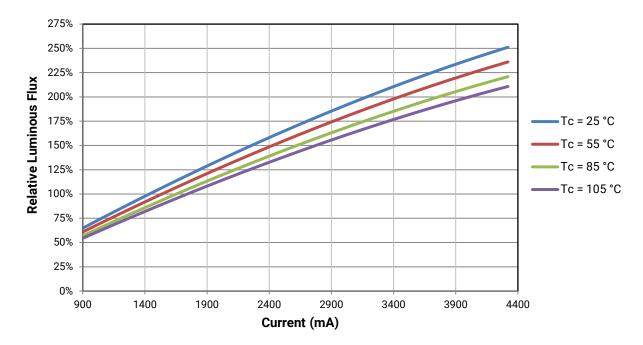


RELATIVE LUMINOUS FLUX

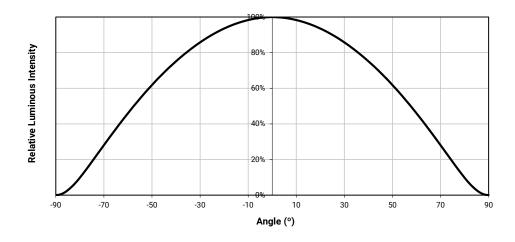
The relative luminous flux values provided below are the ratio of:

- · Measurements of the CMU2287 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1620 mA at T₁ = 85 °C.

For example, at steady-state operation of Tc = $55 \,^{\circ}$ C, I_F = $2900 \,^{\circ}$ mA, the relative luminous flux ratio is 175% in the chart below. A CMU2287 Pro9 LED that measures $13,092 \,^{\circ}$ m during binning will deliver $22,911 \,^{\circ}$ m ($13,092 \,^{\circ}$ 1.75) at steady-state operation of Tc = $55 \,^{\circ}$ C, I_F = $2900 \,^{\circ}$ mA.



TYPICAL SPATIAL DISTRIBUTION

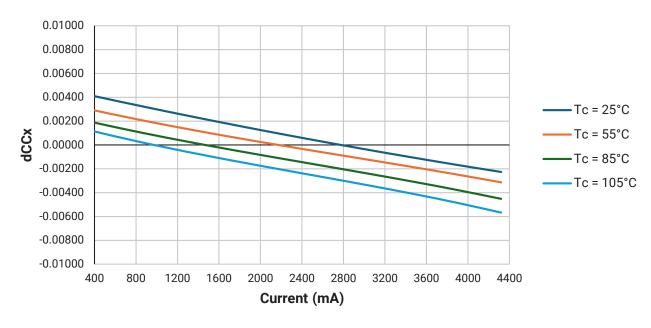


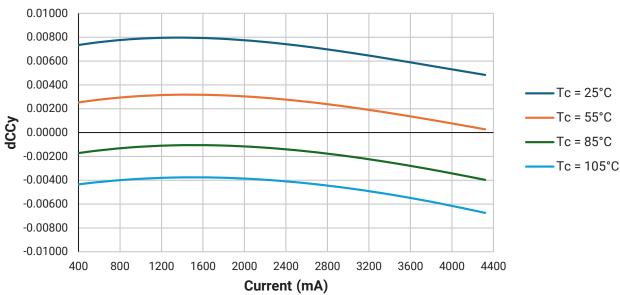


RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL

The following graphs are the result of a series of steady-state measurements. Chromaticity is shown relative to the chromaticity measured at binning, which is a pulsed measurement at T_1 = 85 °C.

4000 K, 90 CRI



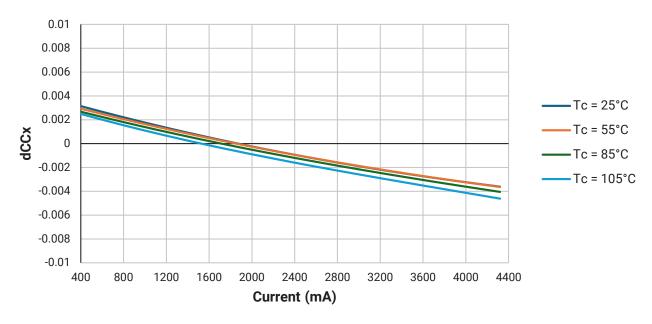


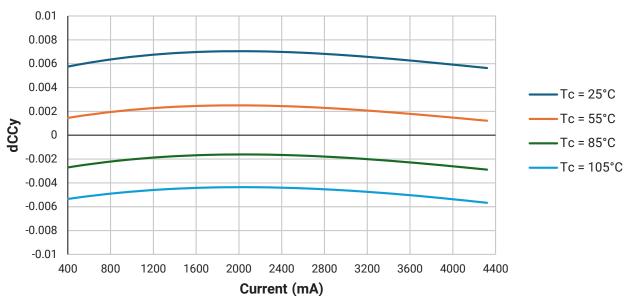
· Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.



RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL - CONTINUED





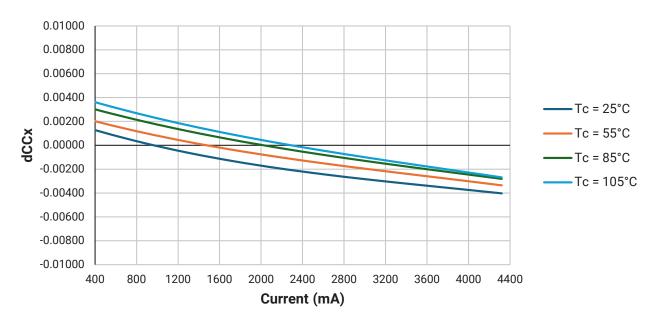


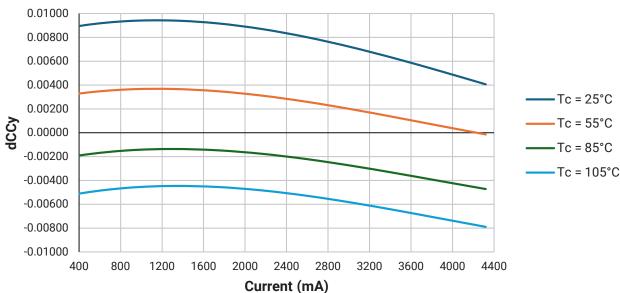
• Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.



RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL - CONTINUED

4000 K, 95 CRI



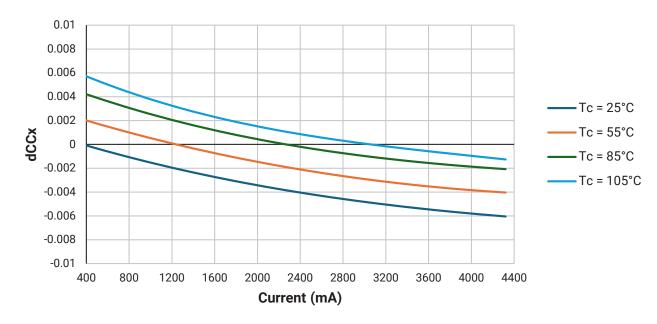


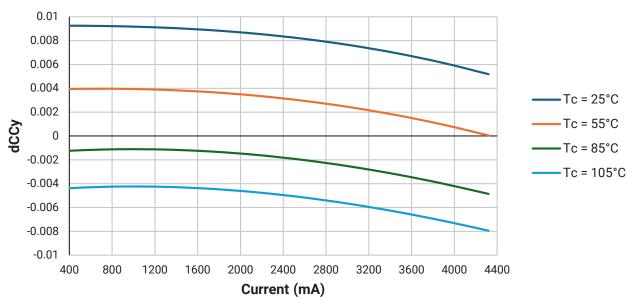
• Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.



RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL - CONTINUED

3000 K, 95 CRI





· Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.



EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU2287 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures - 2-Step							
Code	сст	х	у				
		0.3777	0.3739				
40H	4000 K	0.3797	0.3816				
40H	4000 K	0.3861	0.3855				
		0.3838	0.3777				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
3311		0.4125	0.3977				
		0.4091	0.3891				
		0.4287	0.3975				
30H	3000 K	0.4328	0.4064				
30П	3000 K	0.4390	0.4086				
		0.4347	0.3996				
		0.4524	0.4048				
27H	2700 K	0.4574	0.4140				
2/Π	2700 K	0.4633	0.4154				
		0.4581	0.4062				

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
Bill Code	661	х	у	а	b	(°)			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			



PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU2287 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

Below BBL

EasyWhite Color Temperatures - 2-Step							
Code	сст	х	у				
		0.3735	0.3616				
5PP	4000 K	0.3754	0.3689				
322	4000 K	0.3826	0.3732				
		0.3804	0.3658				
		0.3979	0.3771				
6PP	3500 K	0.4008	0.3852				
OPP		0.4079	0.3886				
		0.4046	0.3803				
		0.4289	0.3892				
7PP		0.4329	0.3979				
/PP	3000 K	0.4390	0.4000				
		0.4348	0.3913				
		0.4525	0.3967				
000	07001/	0.4573	0.4057				
8PP	2700 K	0.4632	0.4071				
		0.4582	0.3981				

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code CCT	007	Center Point		Major Axis	Minor Axis	Rotation Angle			
	001	x	у	а	b	(°)			
5PQ	4000 K	0.3785	0.3677	0.00939	0.00402	53.7			
6PQ	3500 K	0.4028	0.3828	0.00927	0.00414	54			
7PQ	3000 K	0.4339	0.3946	0.00834	0.00408	53.2			
8PQ	2700 K	0.4578	0.4019	0.00834	0.0042	48.5			



PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T $_{_{\! J}}$ = 85 °C) - CONTINUED

XLamp CMU2287 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

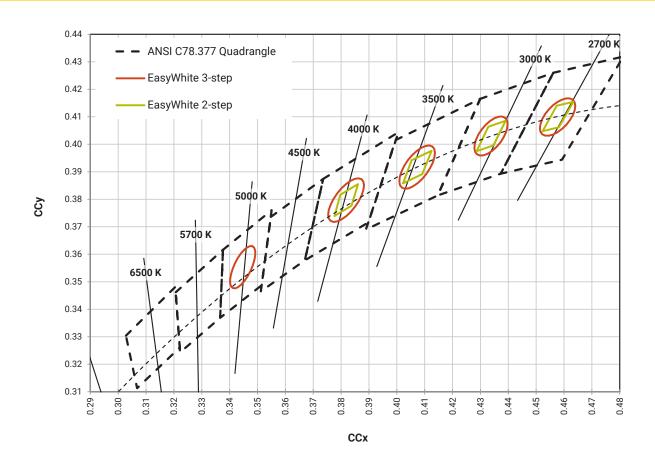
Specialty

EasyWhite Color Temperatures – 2-Step								
Code	Code CCT x y							
		0.4192	0.3754					
L7C	3000 K	0.4224	0.3823					
L/C		0.4291	0.3847					
		0.4257	0.3777					

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code	ССТ	Center Point		Major Axis	Minor Axis	Rotation Angle			
	661	x	у	a	b	(°)			
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3			
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2			
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2			



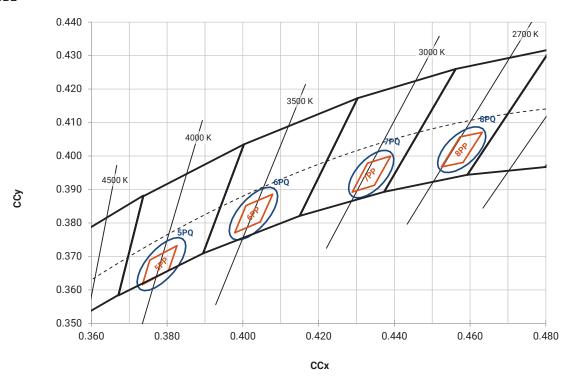
EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)



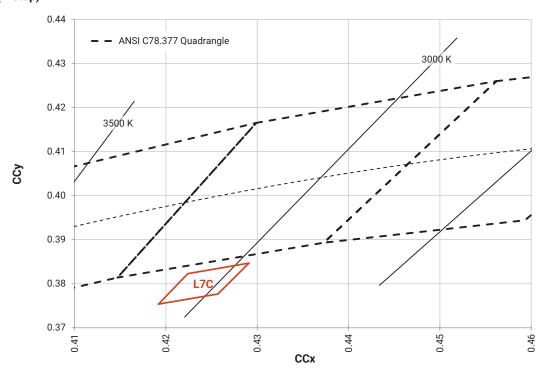


PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE ($T_J = 85$ °C)

Below BBL



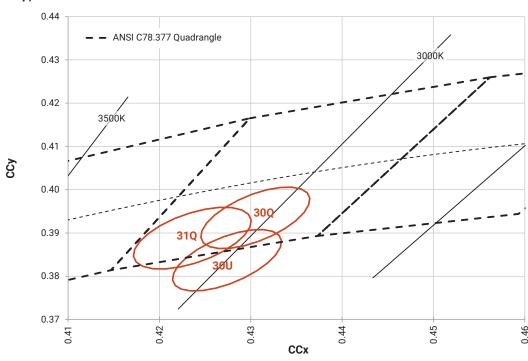
Specialty (2-step)





PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T $_{\rm J}$ = 85 °C) - CONTINUED

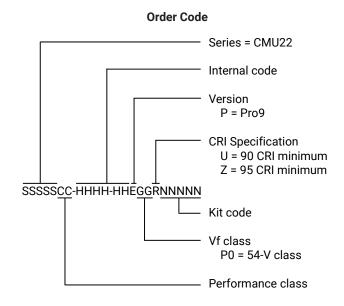
Specialty (3-step)

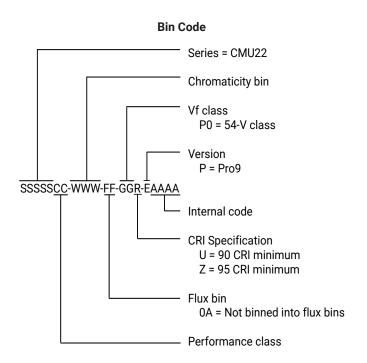




BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:







MECHANICAL DIMENSIONS

Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

x° ± 1°

Meaning of LED marking

U2287P = 54-V CMU2287 Pro9

 $P-X_1 X_2 X_3 X_4 X_5$

X1 CCT

3 = 5000 K

5 = 4000 K

6 = 3500 K

7 = 3000 K

8 = 2700 K

X2

M = EasyWhite LED on the black-body line

Q = Specialty & below the black-body line LED

R = Below the black-body line LED (for 7PQ & 7PP)

U = Specialty LED below the black-body line

X3 Flux bin

Χ4

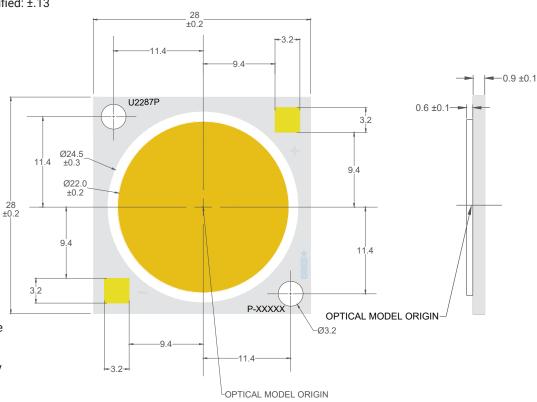
0A = Not binned into flux bins

X5 CRI

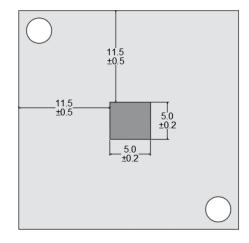
U = 90 CRI min

Z = 95 CRI min

Tc measurement point: either the anode or cathode solder pad



To assist in identifying the LED, CMU2287 Pro9 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.





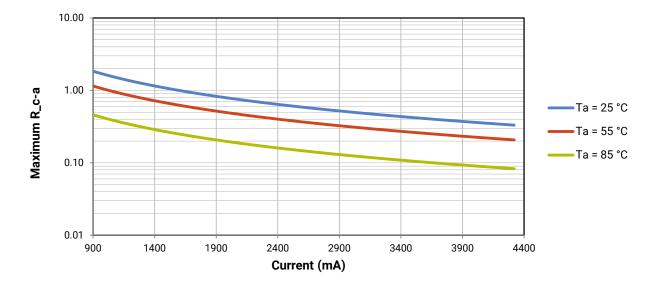
THERMAL DESIGN

The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from solder point (T_{sp}) to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMU2287 Pro9 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c -a value is the sum of the thermal resistance of the TIM (R_t) plus the thermal resistance of the heat sink (R_t).





NOTES

LED Use

Use of this LED in information displays utilizing LCD Backlights and other emissive pixel display technology is prohibited ("Use Restrictions").

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU2287 Pro9 LED.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.



NOTES - CONTINUED

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

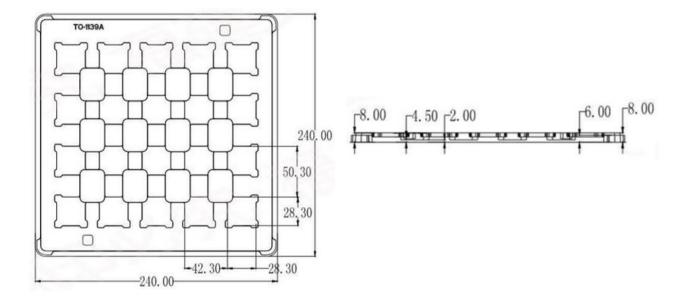


PACKAGING

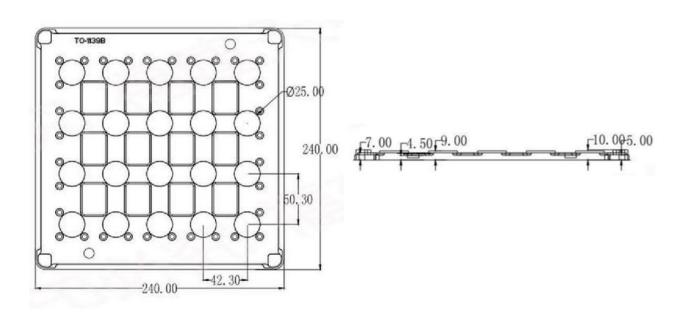
CMU2287 Pro9 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 100 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 800 LEDs per carton.

Dimensions are in mm. Tolerances: ± 0.5 mm

Load Tray



Upper Tray



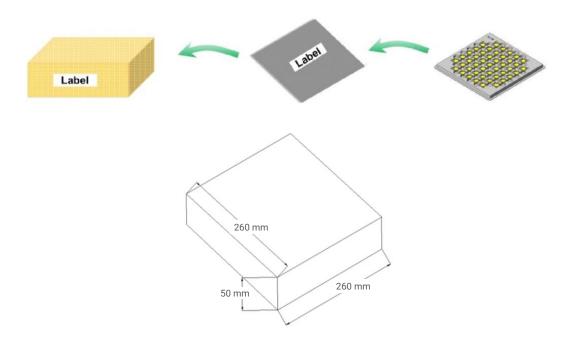


PACKAGING - CONTINUED

CMU2287 Pro9 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 100 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 800 LEDs per carton.

Dimensions are in mm. Tolerances: ± 3 mm

Inner Box



Outer Carton

