XLamp[®] CMU1519 Pro9[™] LED



PRODUCT DESCRIPTION

The XLamp® CMU LED family delivers • industry-leading performance in commonlyavailable package and LES sizes. The CMU family delivers up to 10% higher LPW • than the previous generation CMT family while retaining mechanical and optical compatibility with CMT. XLamp CMU LEDs • are optimized for premium indoor lighting • applications, including track, spot and • downlight, as well as outdoor lighting.

Pro9[™] version LEDs deliver up to 15% • higher efficacy for 90 and 95 color • rendering index (CRI) over standard version • LEDs without sacrificing color rendering quality. Pro9 LEDs feature the industry's highest operating temperature rating of 105°C and the same maximum current as the standard versions. In addition, all Pro9 LEDs share the same mechanical and electrical characteristics as the standard versions.

FEATURES

- 14.5-mm optical source
- Available in 90 and 95 CRI minimum options
- EasyWhite[®] 2- and 3-step binning, available in Standard (on BBL), Premium and Below BBL color
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 1440 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- RoHS and REACH compliant
- UL[®] recognized component (E349212)

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CHARACTERISTICS

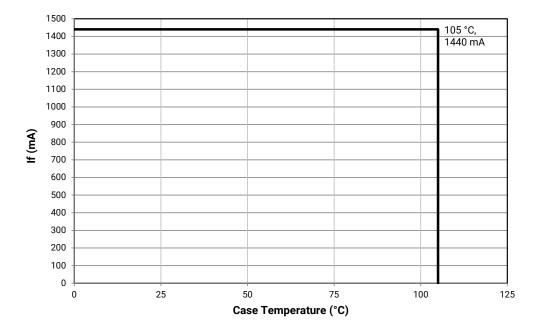
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			1440*
Reverse current	mA			0.1
Forward voltage (@ 540 mA, 85 °C)	V		33.7	37.5
Forward voltage (@ 540 mA, 25 °C)	V		34.4	38.2

* Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CMU1519 Pro9 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 20 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 21 for more information on LES temperature measurement.



FLUX CHARACTERISTICS, ORDER CODES & BINS ($I_F = 540 \text{ mA}, T_J = 85 \text{ °C}$)

The following tables provide order codes for XLamp CMU1519 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 19).

Nominal	Nominal		Minimum Typical		2-Step		3-Step		
ССТ	Min.	Тур	Luminous Flux (Im)	Luminous Flux (Im)	Group	Order Code	Group	Order Code	
5000 K	90	92	2854	3069			50G	CMU1519-0000-00PN0U0A50G	
4000 K	90	92	2883	3100	40H	CMU1519-0000-00PN0U0A40H	40G	CMU1519-0000-00PN0U0A40G	
4000 K	95	98	2708	2911	40H	CMU1519-0000-00PN0Z0A40H			
3500 K	90	92	2882	3099	35H	CMU1519-0000-00PN0U0A35H	35G	CMU1519-0000-00PN0U0A35G	
3500 K	95	98	2747	2954	35H	CMU1519-0000-00PN0Z0A35H			
2000 //	90	92	2843	3057	30H	CMU1519-0000-00PN0U0A30H	30G	CMU1519-0000-00PN0U0A30G	
3000 K	95	98	2711	2915	30H	CMU1519-0000-00PN0Z0A30H			
2700 K	90	92	2732	2937	27H	CMU1519-0000-00PN0U0A27H	27G	CMU1519-0000-00PN0U0A27G	
2700 K	95	98	2583	2777	27H	CMU1519-0000-00PN0Z0A27H			

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 22).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.

FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR (I_e = 540 mA, T_i = 85 °C)

Below BBL

Nominal	CRI*		Minimum Typical			2-Step	3-Step		
CCT Min.	Тур	Luminous Flux (Im)	Luminous Flux (Im)	Group	Order Code	Group	Order Code		
4000 K	90	92	2854	3069	5PP	CMU1519-0000-00PN0U0A5PP	5PQ	CMU1519-0000-00PN0U0A5PQ	
4000 K	95	98	2653	2853	5PP	5PP CMU1519-0000-00PN0Z0A5PP			
3500 K	90	92	2853	3068	6PP	CMU1519-0000-00PN0U0A6PP	6PQ	CMU1519-0000-00PN0U0A6PQ	
3500 K	95	98	2637	2836	6PP	CMU1519-0000-00PN0Z0A6PP			
3000 K	90	92	2815	3026	7PP	CMU1519-0000-00PN0U0A7PP	7PQ	CMU1519-0000-00PN0U0A7PQ	
3000 K	95	98	2521	2711	7PP	CMU1519-0000-00PN0Z0A7PP			
2700 K	90	92	2718	2922	8PP	CMU1519-0000-00PN0U0A8PP	8PQ	CMU1519-0000-00PN0U0A8PQ	
2700 K	95	98	2402	2583	8PP	CMU1519-0000-00PN0Z0A8PP			

Specialty

Nominal	CRI		Minimum	Typical		2-Step		3-5	tep	
CCT	Min. Typ Flux (Im)		Luminous Luminous Flux (Im) Flux (Im)		Order Code	Group	Order Code	Group	Order Code	
3100 K	90	92	2691	2893			31Q	CMU1519-0000- 00PN0U0A31Q		
	90	92	2648	2848					30U	CMU1519-0000- 00PN0U0A30U
3000 K	90	92	2761	2969			30Q	CMU1519-0000- 00PN0U0A30Q		
	95	98	2514	2703	L7C	CMU1519-0000- 00PN0Z0AL7C				

Notes

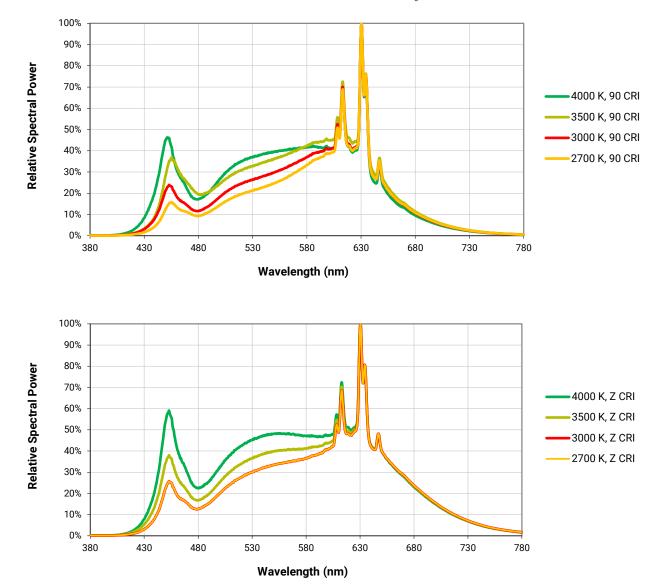
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- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 22).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.





RELATIVE SPECTRAL POWER DISTRIBUTION



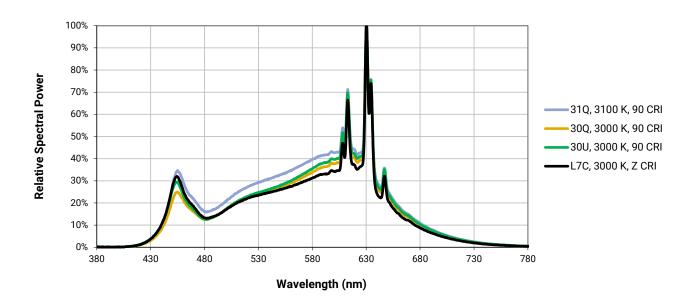
The following graphs are the result of a series of pulsed measurements at 540 mA and T₁ = 85 °C.



RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

The following graph is the result of a series of pulsed measurements at 540 mA and T_1 = 85 °C.

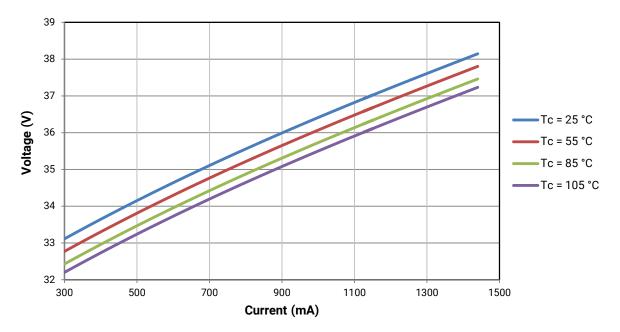
Specialty





ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



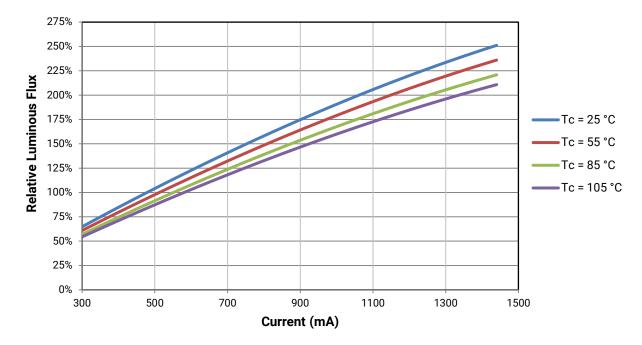


RELATIVE LUMINOUS FLUX

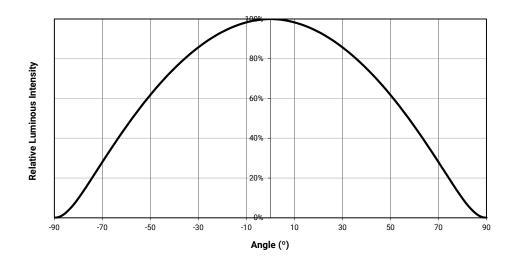
The relative luminous flux values provided below are the ratio of:

- · Measurements of the CMU1519 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 540 mA at T₁ = 85 °C.

For example, at steady-state operation of Tc = 25 °C, I_F = 900 mA, the relative luminous flux ratio is 175% in the chart below. A CMU1519 Pro9 LED that measures 3100 Im during binning will deliver 5425 Im (3100 * 1.75) at steady-state operation of Tc = 25 °C, I_F = 900 mA.



TYPICAL SPATIAL DISTRIBUTION

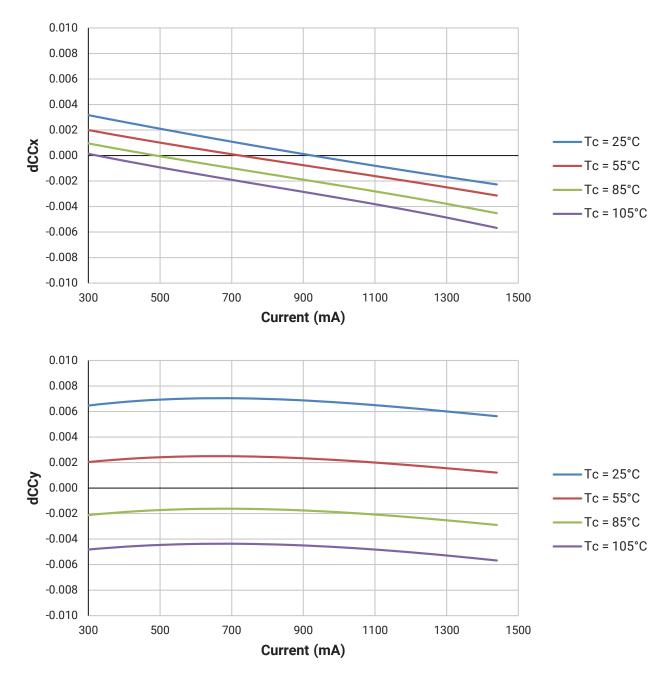


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RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL

The following graphs are the result of a series of steady-state measurements. Chromaticity is shown relative to the chromaticity measured at binning, which is a pulsed measurement at $T_1 = 85$ °C.



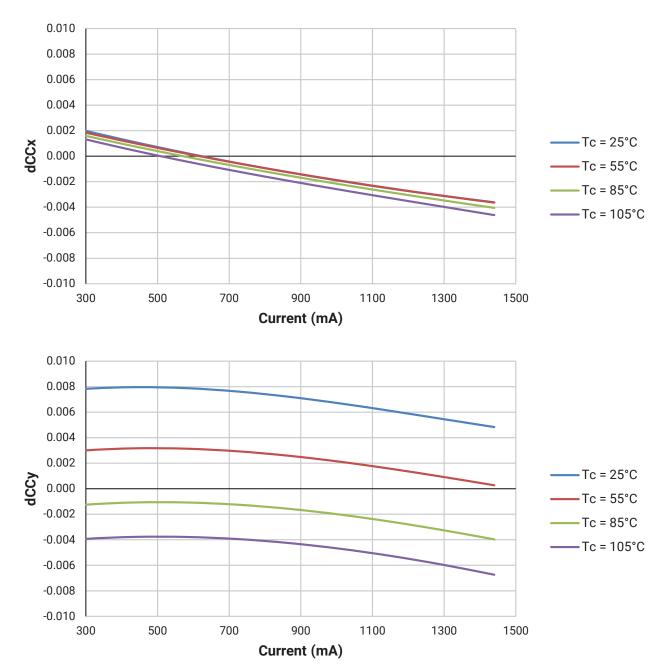
4000 K, 90 CRI

.

Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.



RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL - CONTINUED

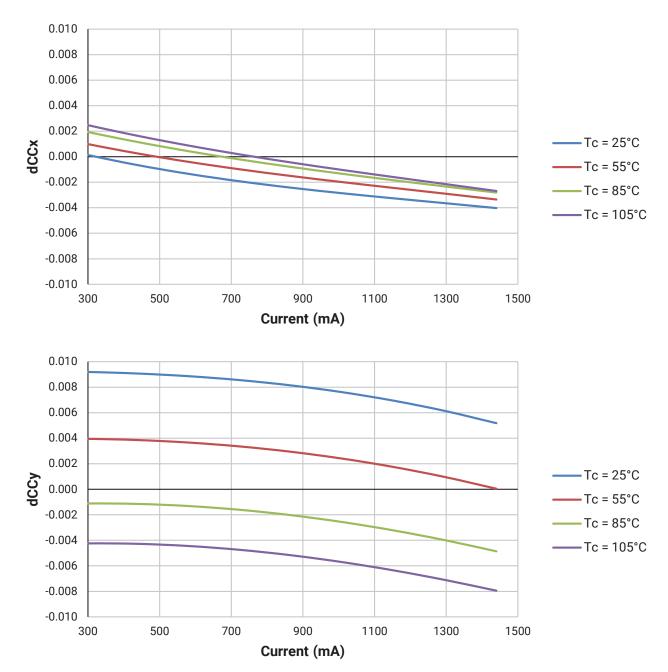


3000 K, 90 CRI

.

Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.

RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL - CONTINUED

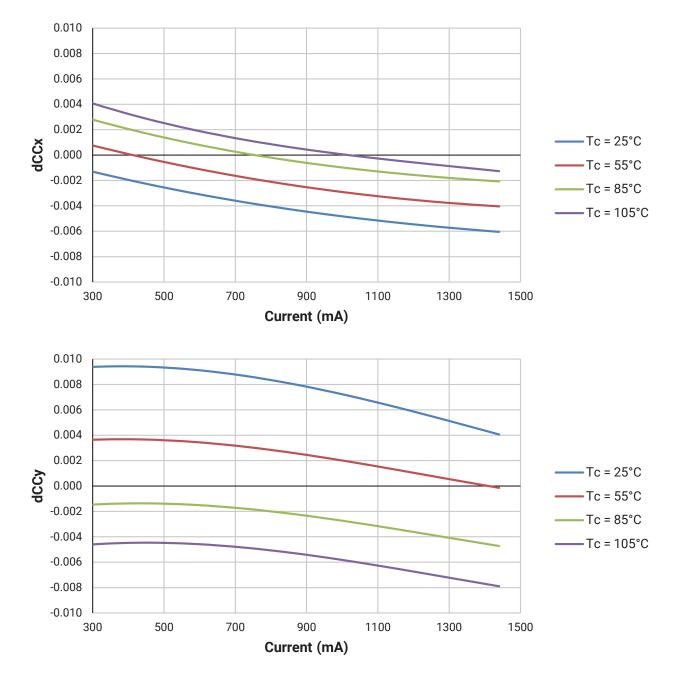


4000 K, 95 CRI

• Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.

RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE, BELOW BBL - CONTINUED

3000 K, 95 CRI



• Relative Chromaticity versus Current and Temperature are shown for reference only. These graphs are not a specification.



EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU1519 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyV	EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у					
		0.3777	0.3739					
40H	4000 K	0.3797	0.3816					
400	4000 K	0.3861	0.3855					
		0.3838	0.3777					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
300		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
300	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
2/11	2700 K	0.4633	0.4154					
		0.4581	0.4062					

	EasyWhite Color Temperatures – 3-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
Bin Code		x	у	а	b	(°)			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			

PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU1519 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

Below BBL

EasyW	EasyWhite Color Temperatures – 2-Step								
Code	сст	x	у						
		0.3735	0.3616						
5PP	4000 K	0.3754	0.3689						
SPP	4000 K	0.3826	0.3732						
		0.3804	0.3658						
		0.3979	0.3771						
6PP	3500 K	0.4008	0.3852						
OPP		0.4079	0.3886						
		0.4046	0.3803						
		0.4289	0.3892						
700	0000 //	0.4329	0.3979						
7PP	3000 K	0.4390	0.4000						
		0.4348	0.3913						
		0.4525	0.3967						
000	0700 //	0.4573	0.4057						
8PP	2700 K	0.4632	0.4071						
		0.4582	0.3981						

	EasyWhite Color Temperatures – 3-Step Ellipse									
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle				
		x	у	а	b	(°)				
5PQ	4000 K	0.3785	0.3677	0.00939	0.00402	53.7				
6PQ	3500 K	0.4028	0.3828	0.00927	0.00414	54				
7PQ	3000 K	0.4339	0.3946	0.00834	0.00408	53.2				
8PQ	2700 K	0.4578	0.4019	0.00834	0.0042	48.5				

PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_ = 85 °C) - CONTINUED

XLamp CMU1519 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

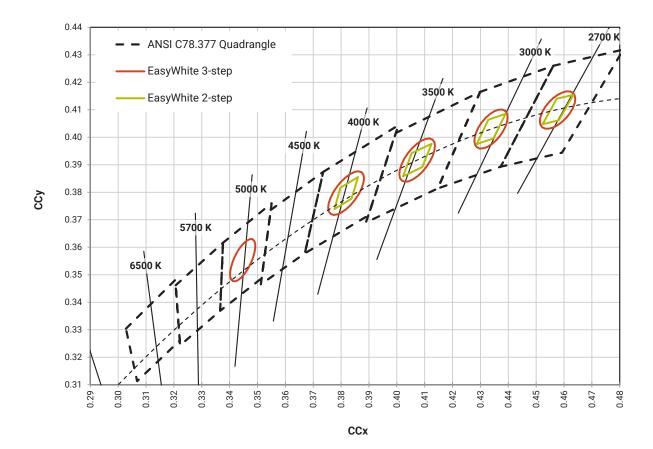
Specialty

EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у				
	3000 K	0.4192	0.3754				
L7C		0.4224	0.3823				
L/C		0.4291	0.3847				
		0.4257	0.3777				

EasyWhite Color Temperatures – 3-Step Ellipse								
Bin Code	сст			Major Axis	Minor Axis	Rotation Angle		
		x	у	а	b	(°)		
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3		
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2		
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2		



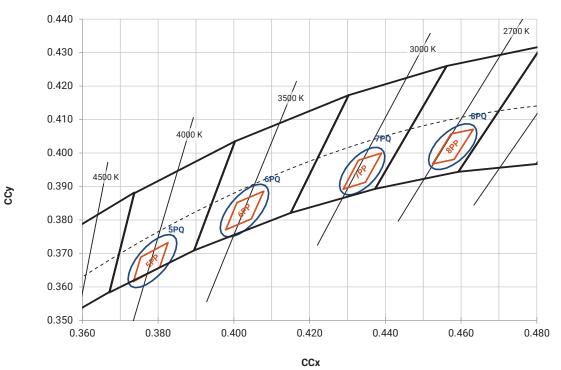
EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)



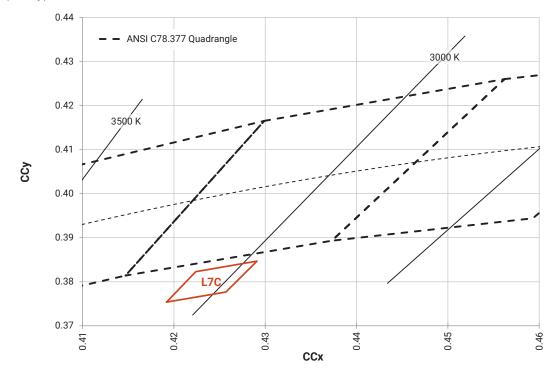


PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)

Below BBL

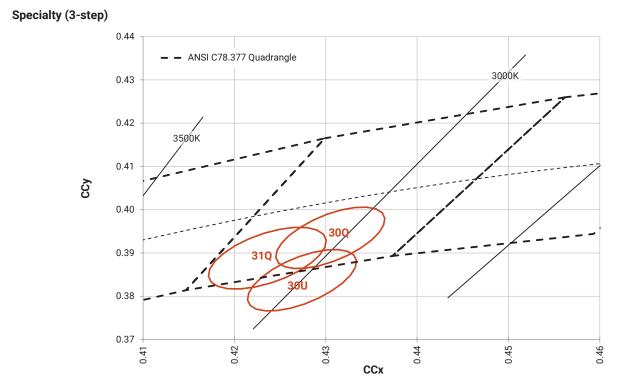


Specialty (2-step)



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PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C) - CONTINUED

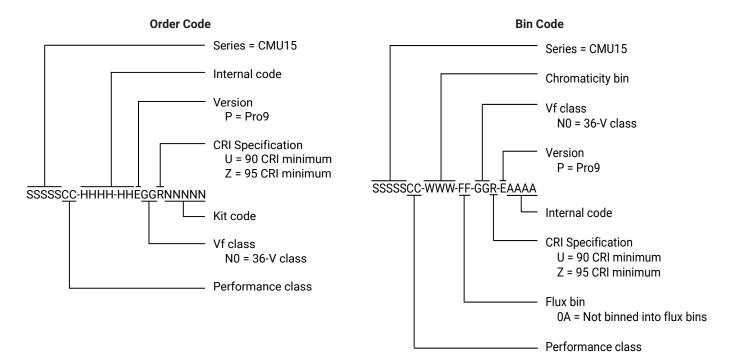






BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:



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MECHANICAL DIMENSIONS

Dimensions are in mm. Tolerances unless otherwise specified: ±.13

x°±1°

Meaning of LED marking U1519N = 36-V CMU1519 Pro9

 $P-X_1 X_2 X_3 X_4 X_5$

X1 CCT

- 3 = 5000 K
- 5 = 4000 K
- 6 = 3500 K
- 7 = 3000 K
- 8 = 2700 K

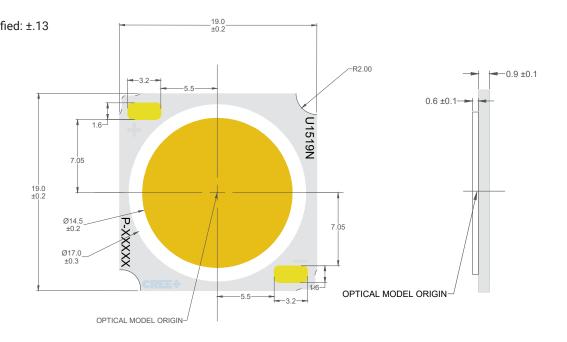
X2

- M = EasyWhite LED on the black-body line
- Q = Specialty & below the black-body line LED
- R = Below the black-body line LED (for 7PQ & 7PP)
- U = Specialty LED below the black-body line
- X3 Flux bin

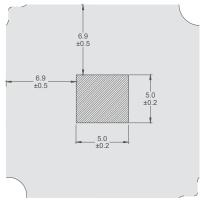
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Χ4
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- 0A = Not binned into flux bins
- X5 CRI
 - U = 90 CRI min
 - Z = 95 CRI min

Tc measurement point: either the anode or cathode solder pad



To assist in identifying the LED, CMU1519 Pro9 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.

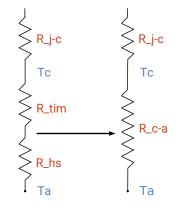


THERMAL DESIGN

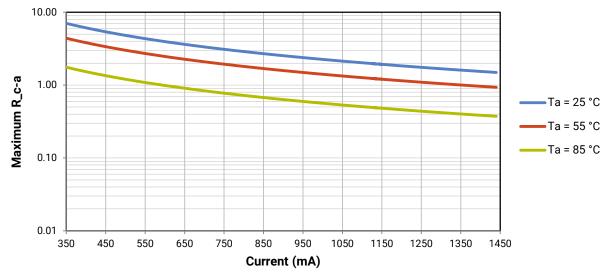
The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (TJ). Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum TJ calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for TJ inside the package, as the thermal management design process, specifically from solder point (TSP) to ambient (Ta), remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMU1519 Pro9 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.



As the figure at right shows, the R_c-a value is the sum of the thermal resistance of the TIM (R_tim) plus the thermal resistance of the heat sink (R_hs).



NOTES

LED Use

Use of this LED in information displays utilizing LCD Backlights and other emissive pixel display technology is prohibited ("Use Restrictions").

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU1519 Pro9 LED.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

NOTES - CONTINUED

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note

Dimensions are in mm.

PACKAGING

CMU1519 Pro9 LEDs are packaged in trays of 45. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 225 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,800 LEDs per carton.

Tolerances: ± 0.5 mm Load Tray 39.25 24.25 6.0 8.0 3.5 10 QUTT 230.0 240.0 11194 LL.B UK - KJ 6.0 TO-MOR C 15.0 19.25 19.25 30.0 230.0 240.0 Upper Tray 39.25 24.25 Ŧ O - 10.0 2.5 2.0 7.0 230.0 240.0 5.0 0 Ø15.0 Ø6.0

230.0

Dimensions are in mm.

PACKAGING - CONTINUED

CMU1519 Pro9 LEDs are packaged in trays of 45. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 225 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,800 LEDs per carton.

Tolerances: ± 3 mm Inner Box Label Label 260 mm 260 mm 50 mm **Outer Carton** \rightarrow Inner boxes (8 pcs) > Outer carton (L) 610 mm* (W) 310 mm* (H) 250 mm