# XLamp<sup>®</sup> CMT2850 LED



# **PRODUCT DESCRIPTION**

The XLamp® High-Current LED Array family • is optimized for best-in-class lumen output, • efficacy and reliability at high drive currents. XLamp CMT LEDs deliver performance in • industry-compatible packages and LESes, • enabling lighting manufacturers to upgrade • their designs for applications such as track, • downlight and outdoor lighting. XLamp • High-Current LED Arrays are available in • 2-step, 3-step and 5-step EasyWhite® bins.

# **FEATURES**

- 22-mm optical source
- Available in 70-, 80- and 90- and 95-minimum CRI options
- EasyWhite<sup>®</sup> 2-, 3- and 5-step binning
- Premium Color 2- and 3-step binning
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 3500 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- RoHS and REACH compliant
- UL<sup>®</sup> recognized component (E349212)

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# Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27709 USA / +1.919.313.5330 / www.cree-led.com

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# **CHARACTERISTICS**

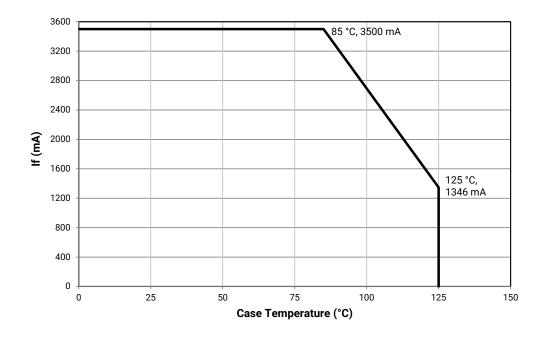
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			3500*
Reverse current	mA			0.1
Forward voltage (@ 1400 mA, 85 °C)	V		33.8	37.2

\* Refer to the Operating Limits section.

# **OPERATING LIMITS**

The maximum current rating of the CMT2850 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 16 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 17 for more information on LES temperature measurement.



# FLUX CHARACTERISTICS, EASYWHITE<sup>®</sup> ORDER CODES AND BINS ( $I_F$ = 1400 mA, $T_J$ = 85 °C)

The following table provides order codes for XLamp CMT2850 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 15).

Nominal	С	RI	Minimum	Typical		2-Step		3-Step		5-Step
ССТ	Min.	Тур	Luminous Flux (Im)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
6500 K	70	73	7563	8132					65E	CMT2850-0000- 000N0B0A65E
0200 K	80	82	7066	7597					65E	CMT2850-0000- 000N0H0A65E
	70	73	7717	8298					57E	CMT2850-0000- 000N0B0A57E
5700 K	80	82	7210	7753					57E	CMT2850-0000- 000N0H0A57E
	90	92	6133	6594			57G	CMT2850-0000- 000N0U0A57G		
	70	73	7494	8058					50E	CMT2850-0000- 000N0B0A50E
5000 K	80	82	7001	7528			50G	CMT2850-0000- 000N0H0A50G		
	90	92	6133	6594			50G	CMT2850-0000- 000N0U0A50G		
	70	73	7437	7997					40E	CMT2850-0000- 000N0B0A40E
4000 K	80	82	6921	7442	40H	CMT2850-0000- 000N0H0A40H	40G	CMT2850-0000- 000N0H0A40G		
	90	92	5959	6408	40H	CMT2850-0000- 000N0U0A40H	40G	CMT2850-0000- 000N0U0A40G		
3500 K	80	82	6752	7260	35H	CMT2850-0000- 000N0H0A35H	35G	CMT2850-0000- 000N0H0A35G		
3300 K	90	92	5796	6232	35H	CMT2850-0000- 000N0U0A35H	35G	CMT2850-0000- 000N0U0A35G		
	70	73	6921	7442					30E	CMT2850-0000- 000N0B0A30E
3000 K	80	82	6557	7050	30H	CMT2850-0000- 000N0H0A30H	30G	CMT2850-0000- 000N0H0A30G		
	90	92	5543	5961	30H	CMT2850-0000- 000N0U0A30H	30G	CMT2850-0000- 000N0U0A30G		
2700 K	80	82	6291	6765	27H	CMT2850-0000- 000N0H0A27H	27G	CMT2850-0000- 000N0H0A27G		
2700 K	90	92	5293	5691	27H	CMT2850-0000- 000N0U0A27H	27G	CMT2850-0000- 000N0U0A27G		
2200 K	80	82	5543	5961			22G	CMT2850-0000- 000N0H0A22G		

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.

# FLUX CHARACTERISTICS, PREMIUM COLOR ORDER CODES AND BINS (I<sub>F</sub> = 1400 mA, T<sub>J</sub> = 85 °C)

# Fidelity

Nominal	CF	<b>{ </b> *	Minimum	Typical		2-Step		
CCT	Min.	Тур	Luminous Flux (Im)	Luminous Flux (Im)	Group	Order Code		
4000 K	95	98	5337	5739	L5A	CMT2850-0000-000N0Z0AL5A		
3500 K	95	98	5195	5586	35H	CMT2850-0000-000N0Z0A35H		
3000 K	95	98	4857	5223	30H	CMT2850-0000-000N0Z0A30H		
2700 K	95	98	4599	4945	27H	CMT2850-0000-000N0Z0A27H		

# Specialty

Nominal	C	RI	Minimum	Typical	2-Step		3-Step			
ССТ	Min.	Тур	Luminous Flux (lm)			Order Code	Group	Order Code	Group	Order Code
3100 K	90	92	5543	5961			31Q	CMT2850-0000- 000N0U0A31Q		
	80	82	6557	7050	L7B	CMT2850-0000- 000N0H0AL7B				
3000 K	90	92	5543	5961			30Q	CMT2850-0000- 000N0U0A30Q	30U	CMT2850-0000- 000N0U0A30U
	95	98	4857	5223	L7C	CMT2850-0000- 000N0Z0AL7C				

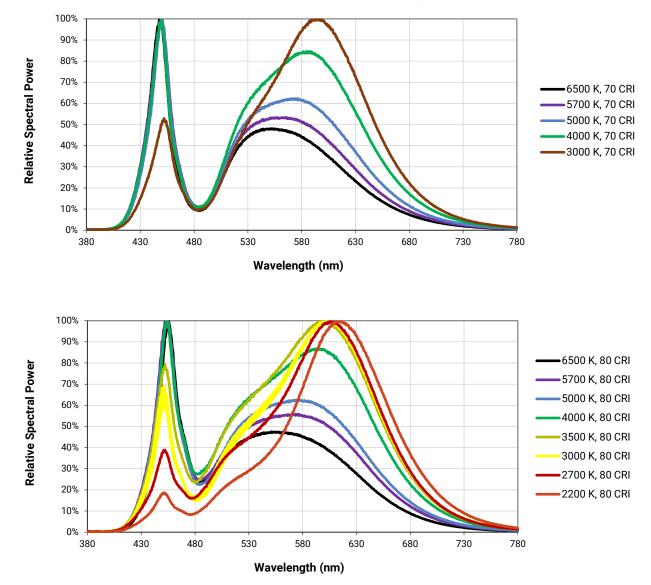
Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.

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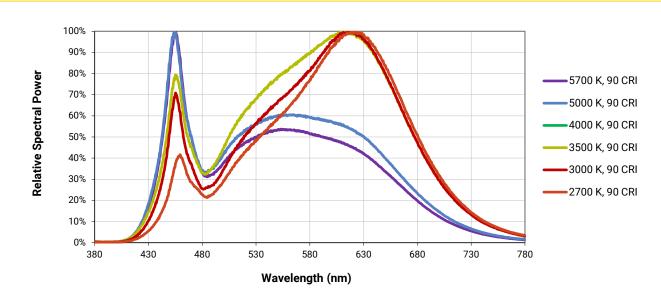


# **RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS**



The following graphs are the result of a series of pulsed measurements at 1400 mA and  $T_{J}$  = 85 °C.



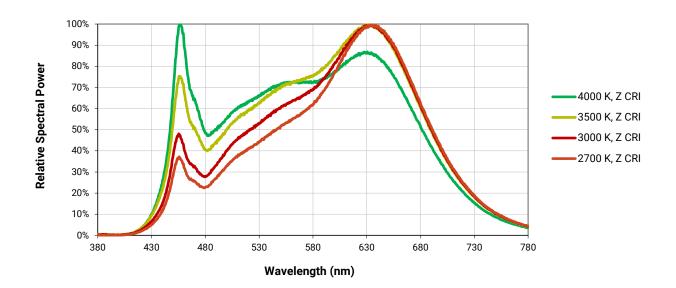


# **RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS - CONTINUED**

# **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS**

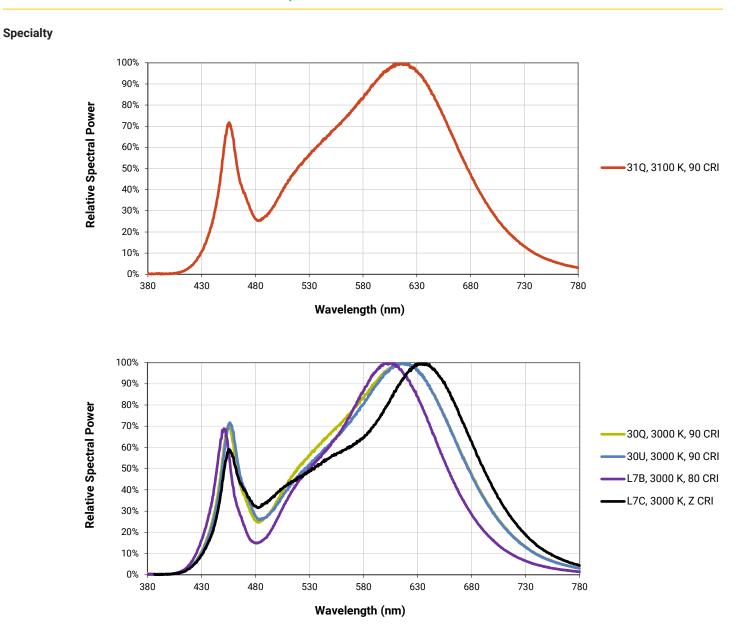
The following graphs are the result of a series of pulsed measurements at 1400 mA and T<sub>1</sub> = 85 °C.

Fidelity



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# **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS - CONTINUED**

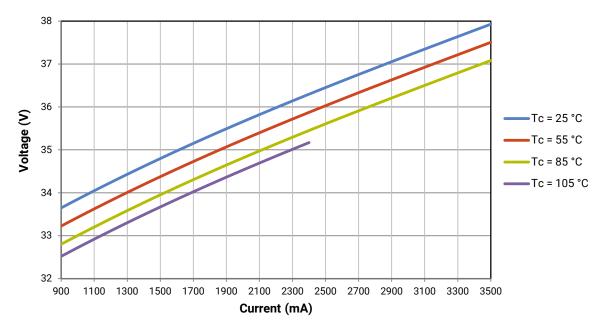






# **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.



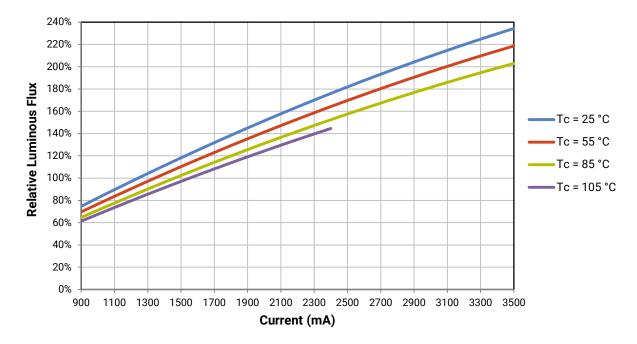


# **RELATIVE LUMINOUS FLUX**

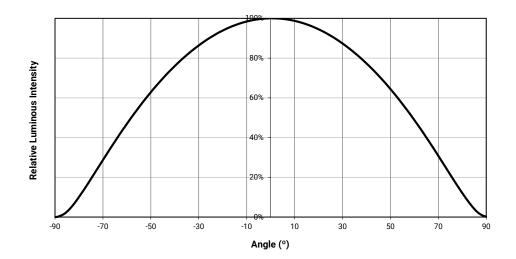
The relative luminous flux values provided below are the ratio of:

- · Measurements of CMT2850 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1400 mA at T<sub>1</sub> = 85 °C.

For example, at steady-state operation of Tc = 25 °C,  $I_F = 1500$  mA, the relative luminous flux ratio is 120% in the chart below. A CMT2850 LED that measures 7050 Im during binning will deliver 8460 Im (7050 \* 1.2) at steady-state operation of Tc = 25 °C,  $I_F = 1500$  mA.



# **TYPICAL SPATIAL DISTRIBUTION**



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# **PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)**

XLamp CMT2850 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyV	Vhite Color Ter	nperatures – 2	2-Step
Code	сст	x	у
		0.3777	0.3739
40H	4000 K	0.3797	0.3816
40H	4000 K	0.3861	0.3855
		0.3838	0.3777
		0.4022	0.3858
35H	3500 K	0.4053	0.3942
300		0.4125	0.3977
		0.4091	0.3891
		0.4287	0.3975
30H	3000 K	0.4328	0.4064
3011	3000 K	0.4390	0.4086
		0.4347	0.3996
		0.4524	0.4048
27H	2700 K	0.4574	0.4140
2/11	2700 K	0.4633	0.4154
		0.4581	0.4062

	EasyWhite Color Temperatures – 3-Step Ellipse								
	сст	Center	r Point	Major Axis	Minor Axis	Rotation Angle (°)			
Bin Code		x	у	а	b				
57G	5700 K	0.3287	0.3417	0.00738	0.00360	72.0			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			
22G	2200 K	0.5066	0.4158	0.00980	0.00480	45.5			

	EasyWhite Color Temperatures – 5-Step Ellipse									
Pin Codo	сст	Center Point		Major Axis	Minor Axis	Rotation Angle				
Bin Code		x	у	а	b	(°)				
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0				
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0				
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0				
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7				
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2				

# PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CMT2850 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

# Fidelity

EasyW	EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у					
		0.3764	0.3711					
L5A	4000 K	0.3784	0.3787					
LJA	4000 K	0.3847	0.3826					
		0.3825	0.3748					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
300		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
300	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
2/П	2700 K	0.4633	0.4154					
		0.4581	0.4062					

EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у				
		0.4263	0.3848				
L7B	3000 K	0.4296	0.3916				
L/D		0.4361	0.3938				
		0.4326	0.3868				
		0.4192	0.3754				
L7C	3000 K	0.4224	0.3823				
L/C	3000 K	0.4291	0.3847				
		0.4257	0.3777				

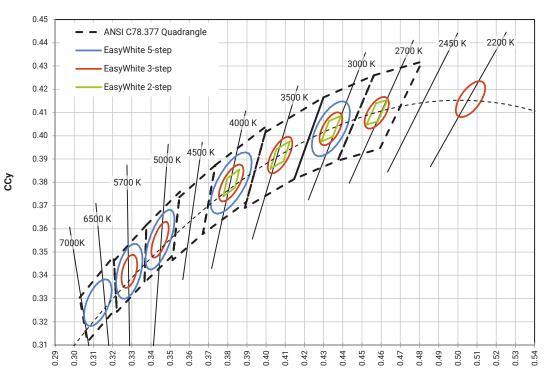
	EasyWhite Color Temperatures – 3-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
Bill Code		x	у	а	b	(°)			
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3			
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2			
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2			

Specialty

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# EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>J</sub> = 85 °C)

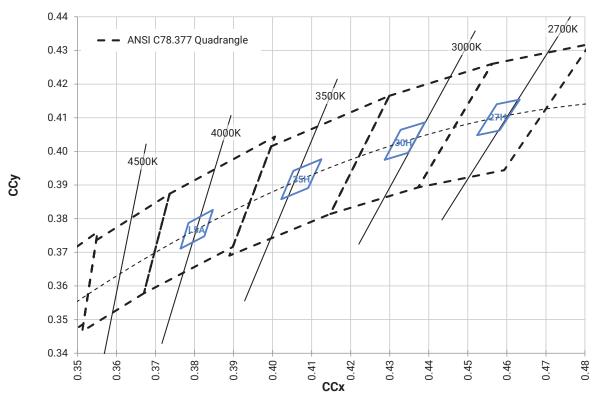


CCx

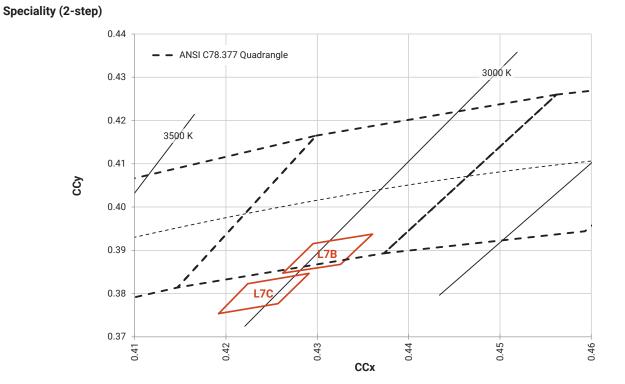


# PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>1</sub> = 85 °C)

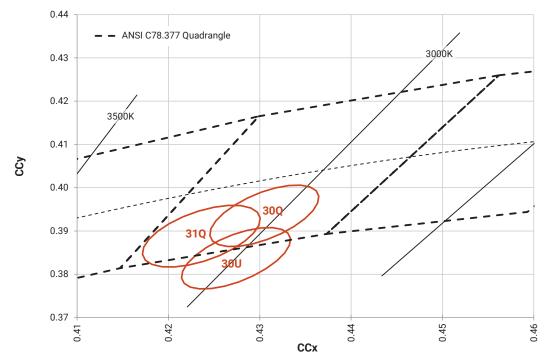
# Fidelity (2-step)



# PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>J</sub> = 85 °C) - CONTINUED



Speciality (3-step)



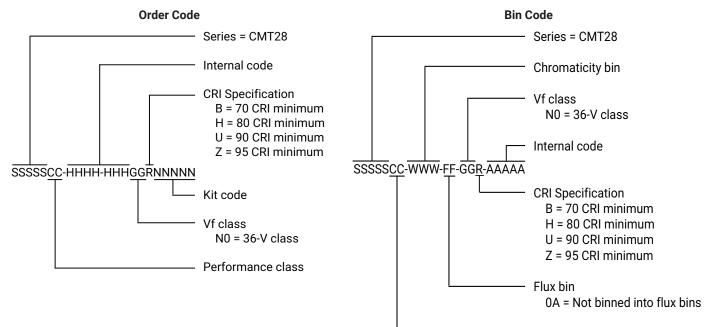
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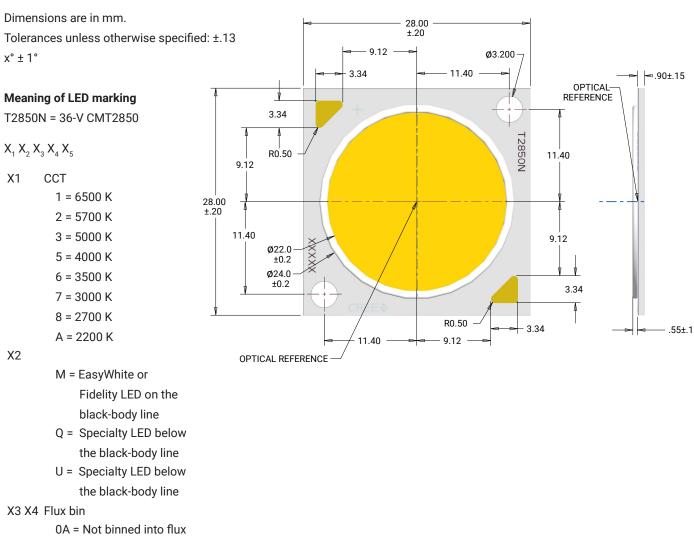
# **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:



Performance class

# **MECHANICAL DIMENSIONS**



Χ5 CRI

B = 70 CRI min

bins

H = 80 CRI min

U = 90 CRI min

Z = 95 CRI min

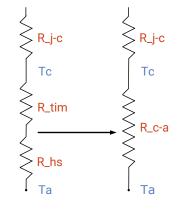
Tc measurement point: either the anode or cathode solder pad

# **THERMAL DESIGN**

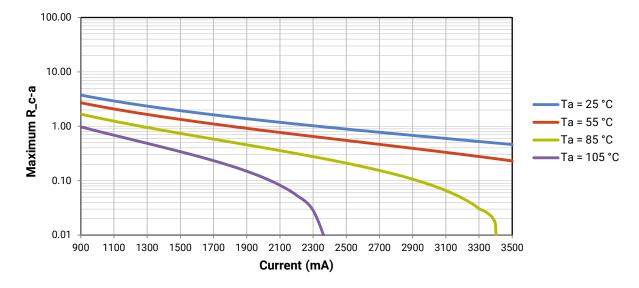
The CMT family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures ( $T_j$ ). Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current ( $I_F$ ) and case temperature (Tc). No additional calculations are required to ensure that the CMT LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from solder point ( $T_{sp}$ ) to ambient ( $T_a$ ), remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMT soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMT2850 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.



As the figure at right shows, the R\_c-a value is the sum of the thermal resistance of the TIM (R\_tim) plus the thermal resistance of the heat sink (R\_hs).



# NOTES

# Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

# **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMT2850 LED.

#### Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

#### **REACH Compliance**

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

## **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

# **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

# PACKAGING

CMT2850 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

