Cree® J Series® 2835 LEDs



PRODUCT DESCRIPTION

J Series® LEDs extend Cree's industry-leading portfolio of lighting-class LEDs to a broader set of applications. The J Series 2835 LEDs combine high efficacy and excellent value in a reliable package. The J Series 2835 Standard LEDs are optimized for low-density lighting applications where high efficacy and smooth appearance are critical, such as downlights, troffers, and panel lights. The J Series 2835 Fidelity LEDs offer high CRI and are optimized for lighting applications where good color quality is critical.

FEATURES

Industry-compatible size: 2.8 x 3.5 x 0.7 mm

- Flux binned at 25 °C, chromaticity binned at 85 °C 6500 K-2700 K ANSI CCTs available
- 70, 80 & 90 CRI available for all CCTs
- 95 CRI minimum available for 5000 K, 4000 K, 3500 K, 3000 K & 2700 K
- · ROHS and REACH compliant
- UL® recognized component (E495478)

PRODUCT SUMMARY

Product	Power	Test	Test	Test Typical 4000 K, 70 CRI		3000 K, 80 CRI		Maximum	
Floudet	Class	Temperature	Current	Voltage	Typical Flux	Typical Efficacy	Typical Flux	Typical Efficacy	Current
JE2835 3-V Standard	0.5 W	25°C	150 mA	34	80 lm	178 LPW	72 lm	160 LPW	240 mA



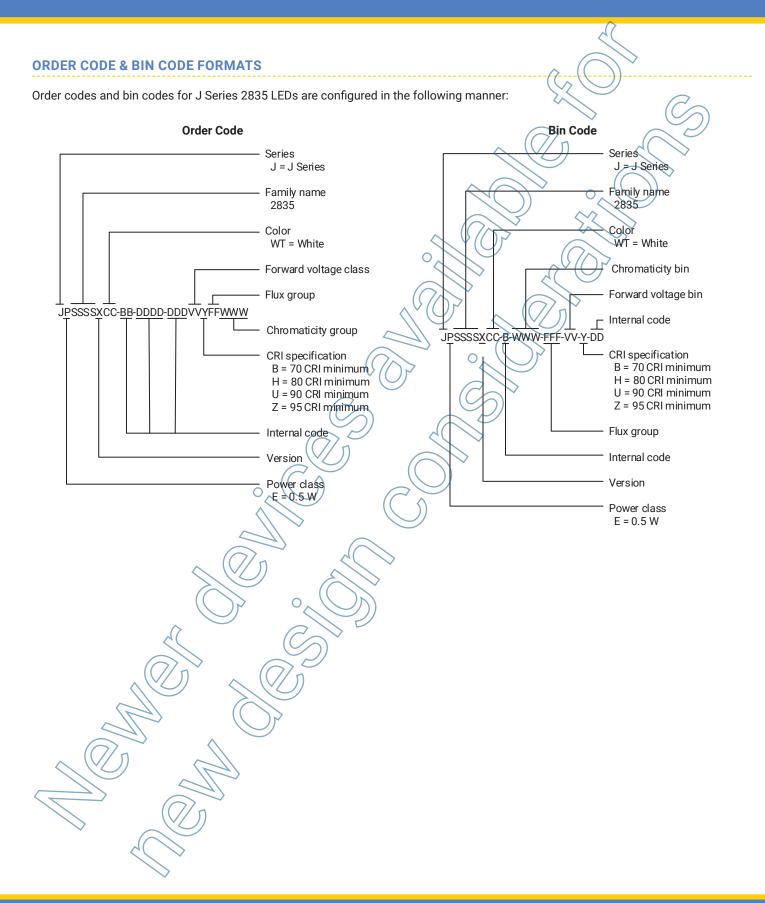


J Series® Products are sold exclusively by Cree Venture LED Company Limited ("Cree Venture"), regardless of geography. Any orders for J Series Products that are submitted to Cree, Inc. or any of its other subsidiaries will be directed to Cree Venture for acknowledgement and order fulfillment.



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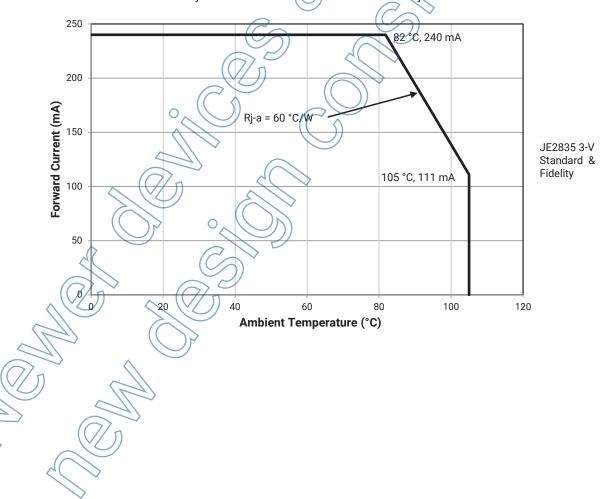


CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		20	
Viewing angle (FWHM)	degrees		120	
Temperature coefficient of voltage	mV/°C		-0.9	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 2	
DC forward current	mA	$\mathcal{A}(\mathcal{A}(\mathcal{A}))$	0	240
Reverse voltage	V		52	5
Forward voltage (@ 150 mA, 25 °C)	v <	X (O)	3.0	3.3
LED junction temperature	°C O		20107	125
Operating temperature	°C (-40	4	105

OPERATING LIMITS

The maximum forward current is determined by the thermal resistance between the LED junction and ambient.





FLUX CHARACTERISTICS, ORDER CODES AND BINS - STANDARD (I_E = 150 mA, T_i = 25 °C)

The following table provides order codes for J Series 2835 Standard LEDs. For a complete description of the order code nomenclature, please see the Order Code and Bin Code Formats section (page 3). For definitions of the chromaticity kits, please see the Performance Groups - Chromaticity section (page 12).

Nominal CCT	Minimum CRI [¢]	Flux Group	Minimum Flux (lm) @ 25 °C	Typical Flux (lm) @ 25 °C	Typical Flux (lm) @ 85 °C*	Kitted 3-Step Order Code**
	70	Н6	72	80	71	JE2835AWT-00-0000-000A0BH665E
6500 K	80	G9	69	76	67	JE2835AWT-00-0000-000A0HG965E
	90	F9	57	64	57	JE2835AWT-00-0000-000A0UF965E
	70	H6	72	80	710	JE2835AWT-00-0000-000A0BH657E
5700 K	80	G9	69	76	67	JE2835AWT-00-0000-000A0HG957E
	90	F9	57	64	57	JE2835AWT-00-0000-000A0UF957E
	70	H6	72	80	√ 71 (C	JE2835AWT-00-0000-000A0BH650E
5000 K	80	G9	69	76	67	JE2835AWT-00-0000-000A0HG950E
	90	F9	57	64	57	JE2835AWT-00-0000-000A0UF950E
	70	H6	72	80, //	71	JE2835AWT-00-0000-000A0BH640E
4000 K	80	G9	69	76	67	JE2835AWT-00-0000-000A0HG940E
	90	F9	57	7 64	57	JE2835AWT-00-0000-000A0UF940E
	70	G9	69	78	69	JE2835AWT-00-0000-000A0BG935E
3500 K	80	G8	66	1 4	66	JE2835AWT-00-0000-000A0HG835E
	90	F8	54	62	55	JE2835AWT-00-0000-000A0UF835E
	70	G9	69	76	67	JE2835AWT-00-0000-000A0BG930E
3000 K	80	O G8	66	72	64	JE2835AWT-00-0000-000A0HG830E
	90	F8	54	60 ((53	JE2835AWT-00-0000-000A0UF830E
	70	G8	66	73	65	JE2835AWT-00-0000-000A0BG827E
2700 K	80	G7	63	69	61	JE2835AWT-00-0000-000A0HG727E
	90	F8	54 <	57	51	JE2835AWT-00-0000-000A0UF827E

Notes:

- Cree Venture maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 21).
- Cree Venture J Series 2835 LED order codes specify only a minimum flux bin and not a maximum. Cree Venture may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity restrictions specified by the order code.
- ♦ CRI R9 minimum is 0 for 80 CRI minimum LEDs and 50 for 90 CRI minimum LEDs, with a ±3 tolerance.
- * Flux values @ 85 °C are calculated and for reference only.
- ** Contact your Cree sales representative for kitted 3-step order code details.



FLUX CHARACTERISTICS, ORDER CODES AND BINS - FIDELITY (I_F = 150 mA, T_i = 25 °C)

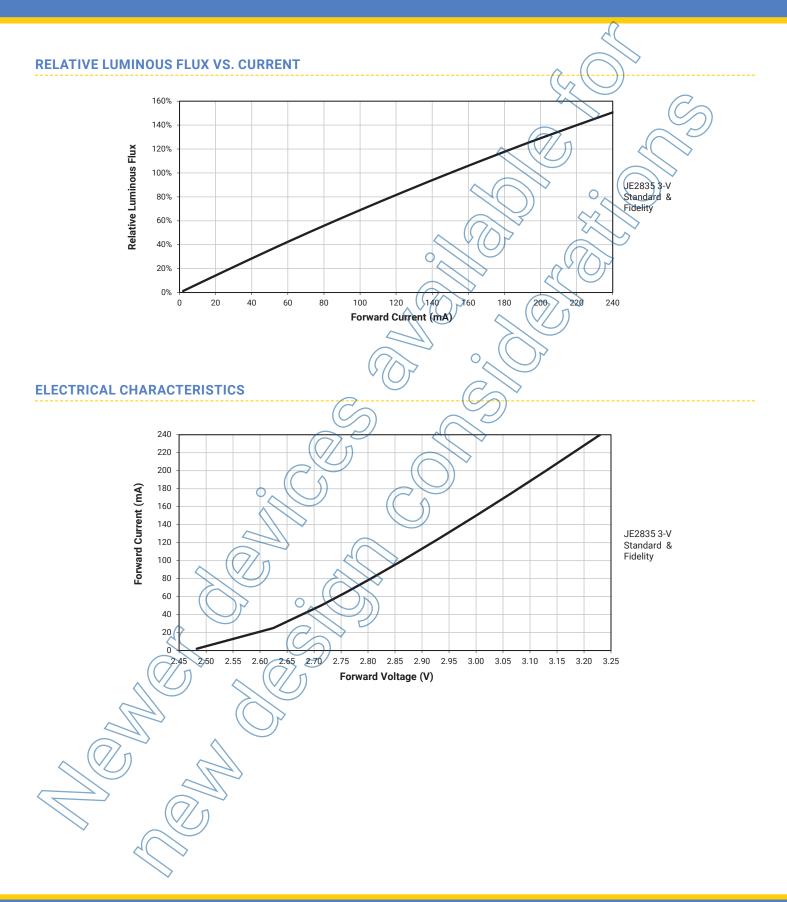
The following table provides order codes for J Series 2835 Fidelity LEDs. For a complete description of the order code nomenclature, please see the Order Code and Bin Code Formats section (page 3). For definitions of the chromaticity kits, please see the Performance Groups - Chromaticity section (page 12).

Nominal CCT	Minimum CRI [∮]	Flux Group	Minimum Flux (lm) @ 25 °C	Typical Flux (lm) @ 25 °C	Typical Flux (lm) @ 85 °C*	Kitted 3-Step Order Code**
5000 K	95	F9	57	60	53	JE2835AWT-00-0000-000A0ZF950E
4000 K	95	F9	57	60	53	JE2835AWT-00-0000-000A0ZF940E
3500 K	95	F8	54	57.5	51	JE2835AWT-00-0000-000A0ZF835E
3000 K	95	F7	51	55	490	JE2835AWT-00-0000-000A0ZF730E
2700 K	95	F6	48	50	44	JE2835AWT-00-0000-000A0ZF627E

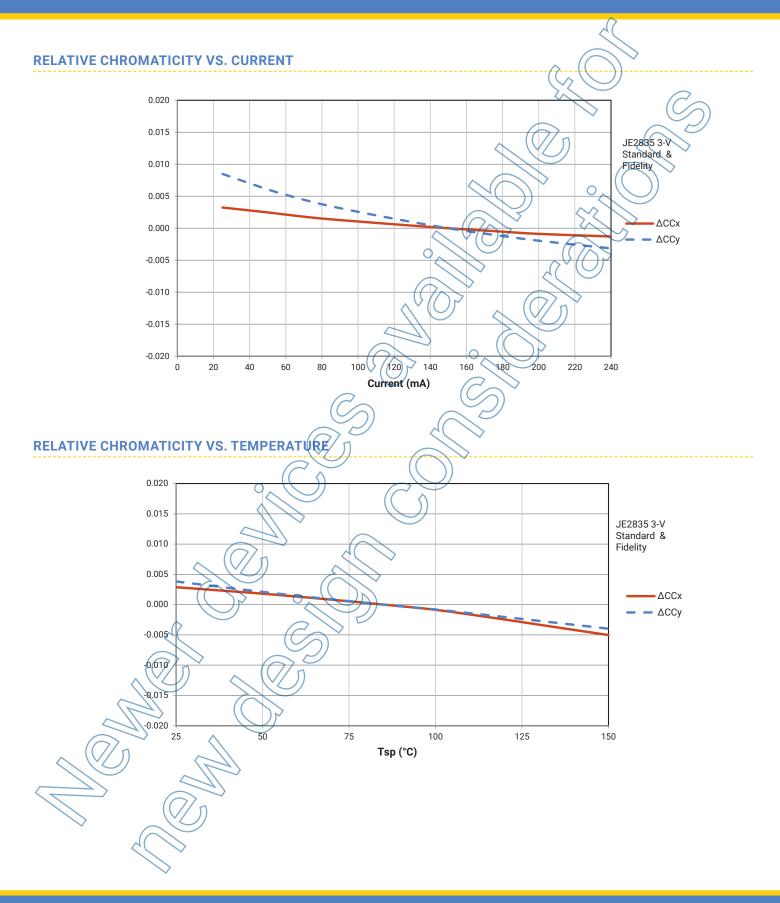


- Cree Venture maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 21).
- Cree Venture J Series 2835 LED order codes specify only a minimum flux bin and not a maximum. Cree Venture may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity restrictions specified by the order code.
- ♦ CRI R9 minimum is 0 for 80 CRI minimum LEDs, 50 for 90 CRI minimum LEDs, and 80 for 95 CRI minimum LEDs, with a ±3 tolerance.
- * Flux values @ 85 °C are calculated and for reference only.
- ** Contact your Cree sales representative for kitted 3-step order code details.

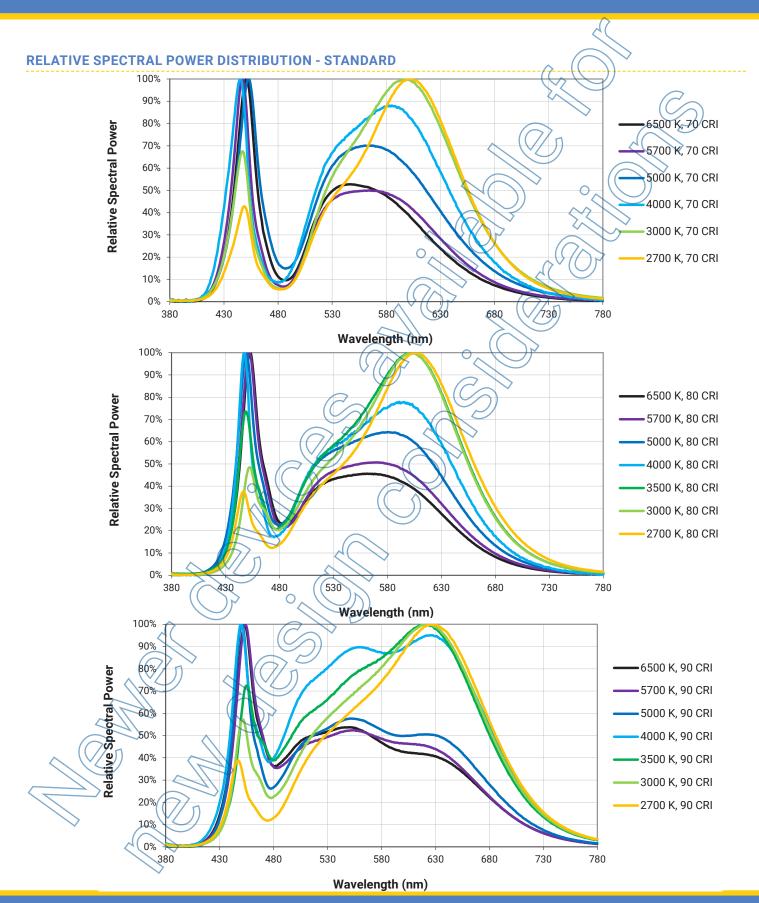




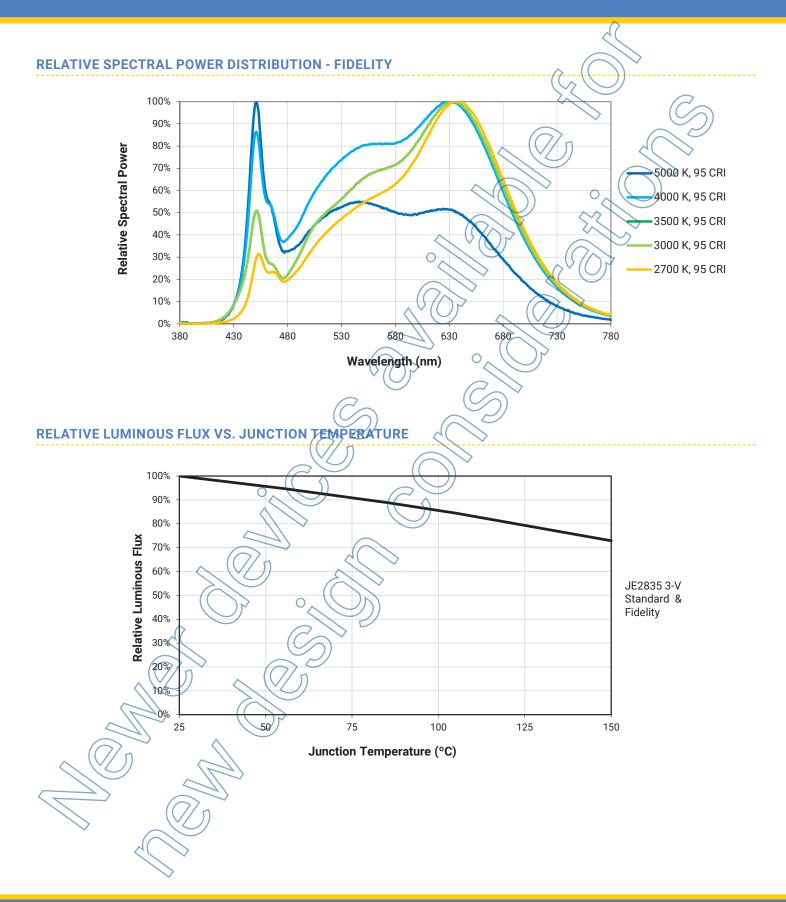






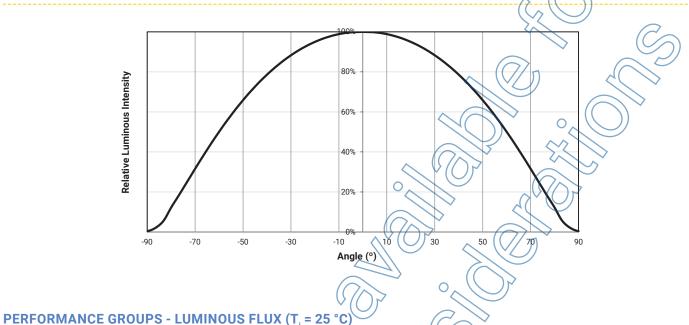












J Series JE2835 3-V Standard & Fidelity LEDs are tested for luminous flux at 150 mA and placed into one of the following luminous-flux groups.

	Group Code	Minimum Luminous Flux (lm)	Maximum Luminous Flux (lm)
	F6 ^O	48	51
	F7	51	54
	F8	54	57
	F9.	57	60
	(\sqrt{66})	60	63
	G7	63	66
	G8 O	66	69
^	G9	69	72
4(H6 (C	72	75
	H7	75	78
	H8 (//)	78	81
	н9	81	84
	(K6)>	84	87
	K7	87	90



PERFORMANCE GROUPS - FORWARD VOLTAGE (T, = 25 °C)

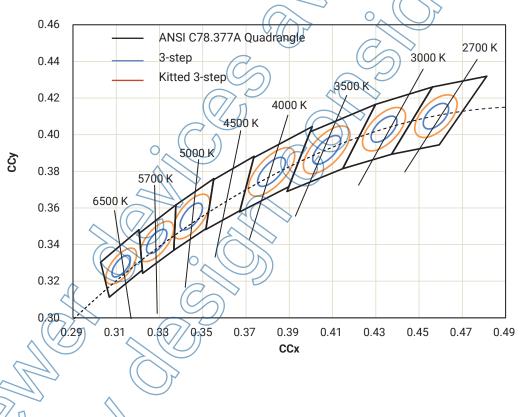
J Series 2835 LEDs are tested for forward voltage and placed into one of the following voltage bins:

The following voltage bins are indicated in the Forward Voltage Bin field in the bin code for JE28353-V Standard & Fidelity LEDs.

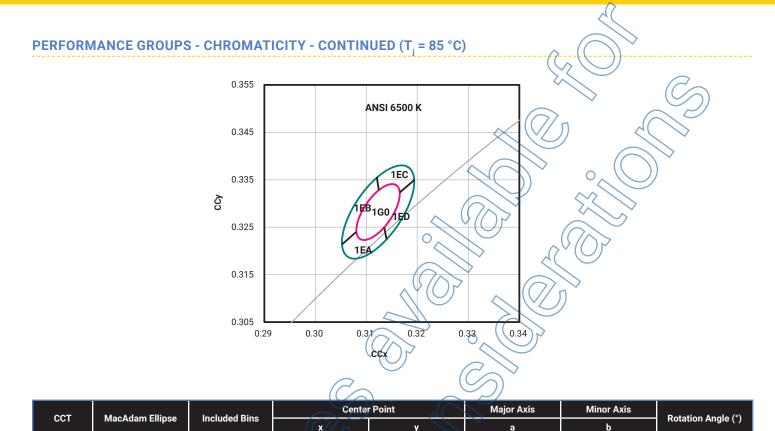
Voltage Bin	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
AF	2.9	3.0
AG	3.0	3.1
АН	3.1	3.2
AJ	3.2	3.3

PERFORMANCE GROUPS - CHROMATICITY (T, = 85 °C)

J Series 2835 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.







0.00669

0.01115

0.00285

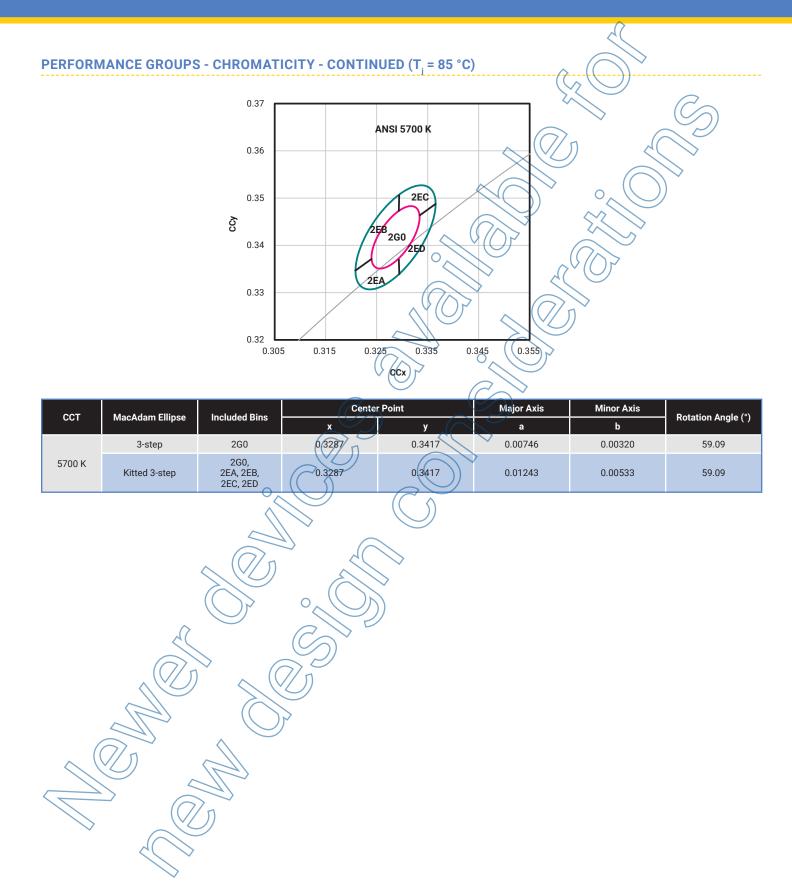
0.00475

58.57

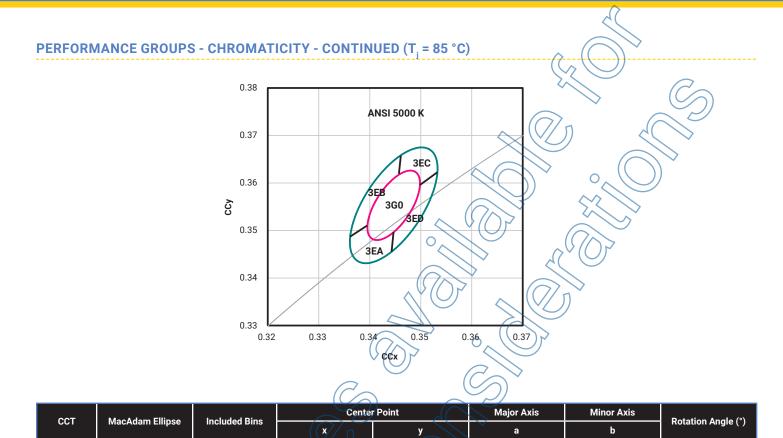
58.57











0.00822

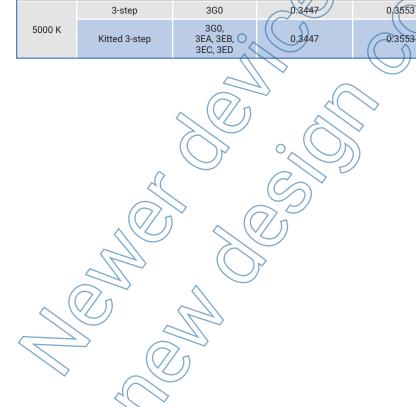
0.01370

0.00354

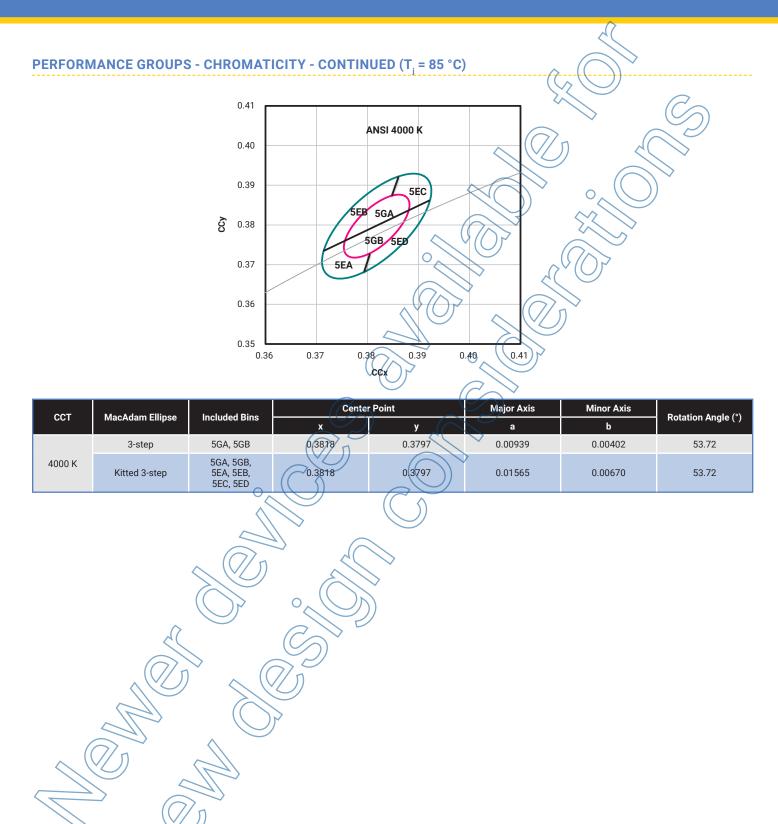
0.00590

59.62

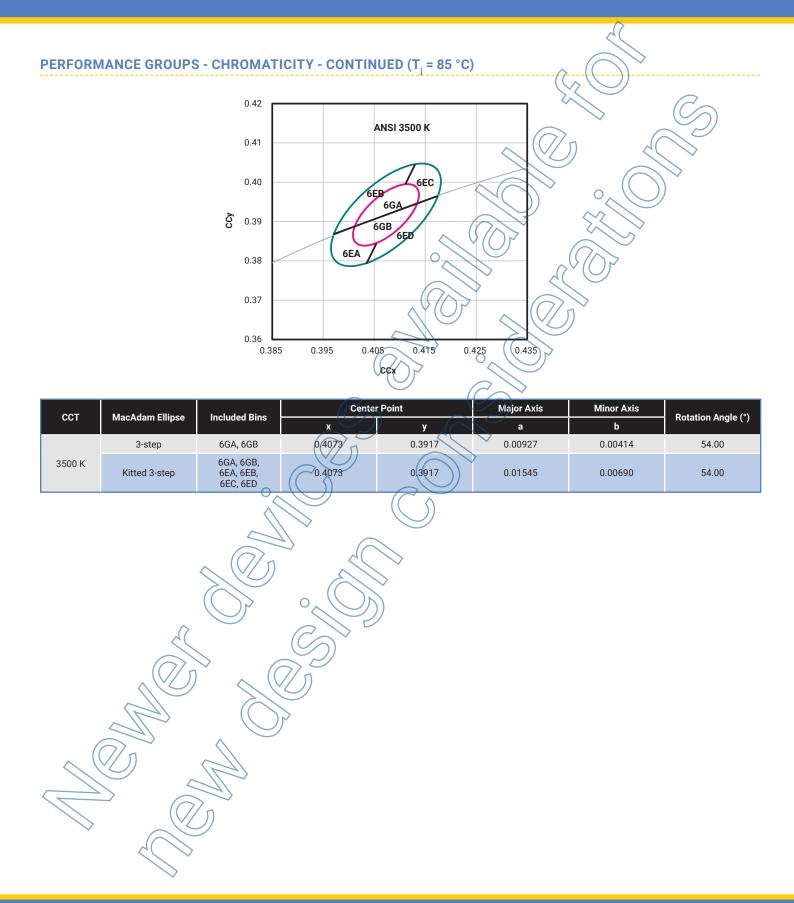
59.62







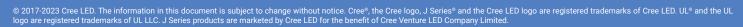






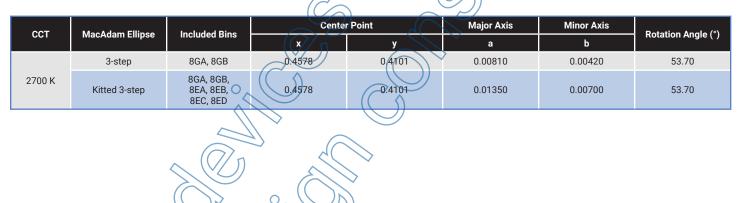
0.435 0.425 0.405 0.395 0.375 0.41 0.42 0.43 0.43 0.44 0.45 0.44 0.45 0.44 0.45 0.46

сст	MacAdam Ellipse	acAdam Ellipse Included Bins		Center Point		Minor Axis	Rotation Angle (°)
001	MacAuaiii Eilipse	iliciudeu bilis	((x// n	у	a	b	Rotation Angle ()
	3-step	7GA, 7GB	0.4338	0.4030	0.00834	0.00408	53.22
3000 K	Kitted 3-step	7GA, 7GB, 7EA, 7EB, O 7EC, 7ED	0.4338	0.4030	0.01390	0.00680	53.22





PERFORMANCE GROUPS - CHROMATICITY - CONTINUED (T, = 85 °C) 0.44 **ANSI 2700 K** 0.43 0.42 8GA ට් 0.41 8GB 0 0.40 0.39 0.38 0.47 0.48 0.43 0.44 0.49 CCX

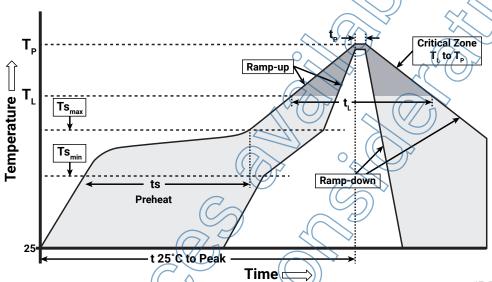




REFLOW SOLDERING CHARACTERISTICS

In testing, Cree Venture has found J Series 2835 LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree Venture recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Temperature Min. (Ts _{min})	150 °C
Temperature Max. (Ts _{max})	200 °C
Time (ts) from Ts _{min} to Ts _{max}	60-120 seconds
Ramp-Up Rate (T _L to T _p)	3 °C/second
Liquidus Temperature (T _L)	217 °C
Time (t _L) Maintained Above T _L	60-150 seconds
Peak Package Body Temperature (Tp)	260 °C max.
Time (tp) Within 5 °C of the Specified Classification Temperature (Tc)	30 seconds max.
Ramp-Down Rate (T _p to T _L)	6 °C/second max.
Time 25 °C to Peak Temperature	8 minutes max.

Note: All temperatures refer to the topside of the package, measured on the package body surface.



NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree Venture's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the J Series Reliability Overview for the details of the pre-release qualification testing for J Series LEDs.

Lumen Maintenance

Cree Venture uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public J Series LM-80 results document.

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Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

Cree Venture recommends keeping J Series 2835 LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBP that contains J Series 2835 LEDs does not need special storage for moisture sensitivity.

Once the MBP is opened, J Series 2835 LEDs should be handled and stored as MSL 3 per JEDEC J-STD-033, meaning they have limited exposure time before damage to the LED may occur during the soldering operation. The table on the right specifies the maximum exposure time in days depending on temperature and humidity conditions. LEDs with exposure time longer than the specified maximums must be baked according to the baking conditions listed below.

Moisture	T	Maximum Percent Relative Humidity					
Sensitivity Level	Temp.	50%	60%	70%	80%	90%	
Level 3	35 °C	8	5	1	0.5	0.5	
Level 3	30 °C	11	7	1	1	1	
Level 3	25 °C	14	10	2	1	1	
Level 3	20 °C	20	13	2	1	1	

Baking Conditions

It is not necessary to bake all J Series 2835 EDs. Only the LEDs that meet all of the following criteria must be baked:

- LEDs that have been removed from the original MBP.
- 2. LEDs that have been exposed to a humid/environment longer than listed in the Moisture Sensitivity section above.
- LEDs that have not been soldered.

LEDs should be baked at 60 °C for 24 hours. LEDs may be baked in the original reels. Remove LEDs from the MBP before baking. Do not bake parts at temperatures higher than 60 °C. This baking operation resets the exposure time as defined in the Moisture Sensitivity section above.



NOTES - CONTINUED

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RøHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree Venture representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

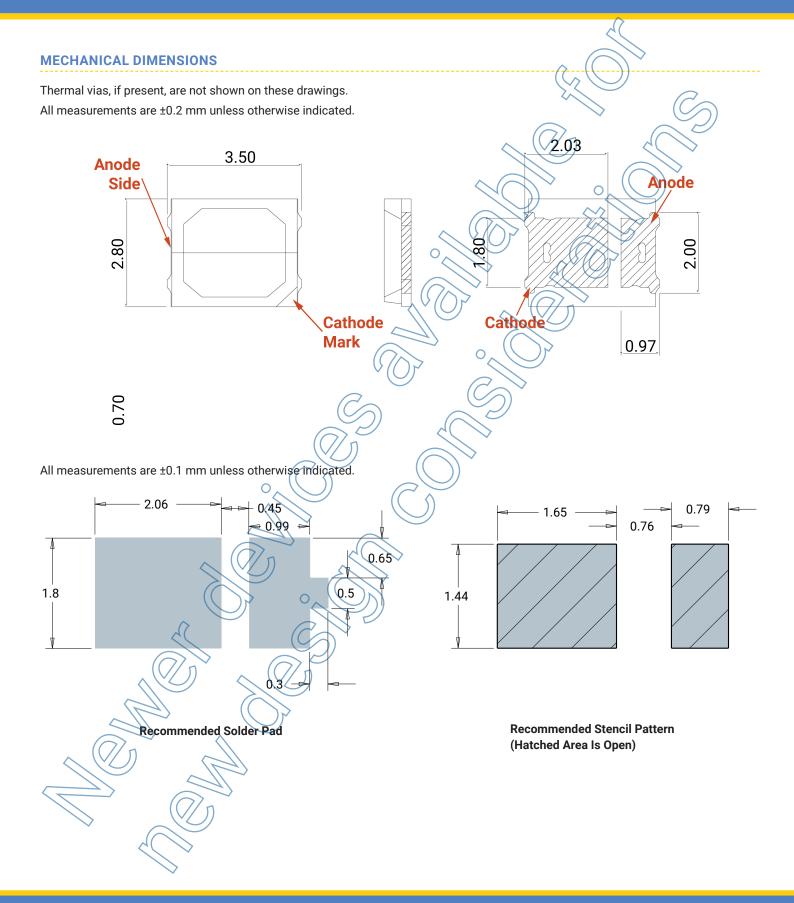
UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the J Series LED Eye Safety application note.



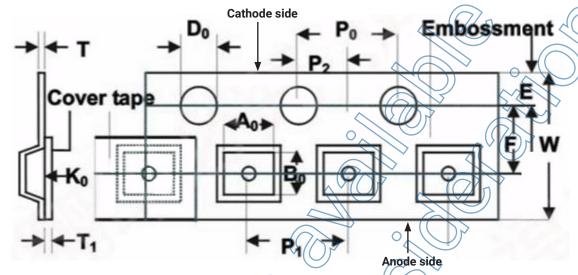




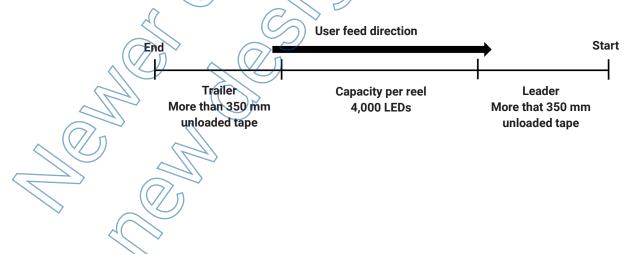
TAPE & REEL

All Cree Venture carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

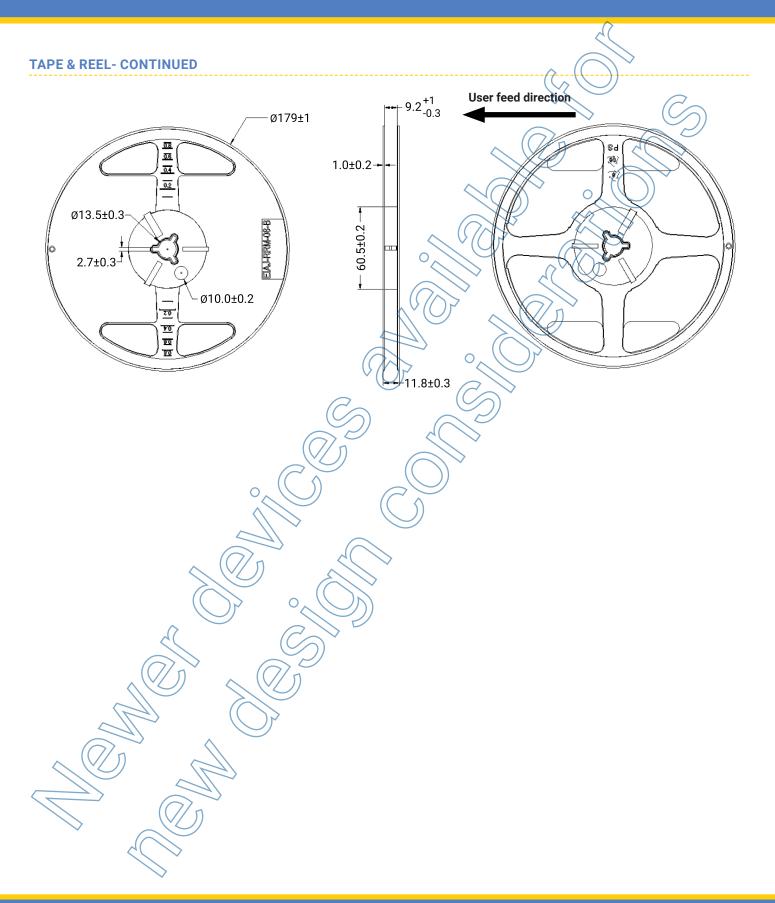
All dimensions in mm.



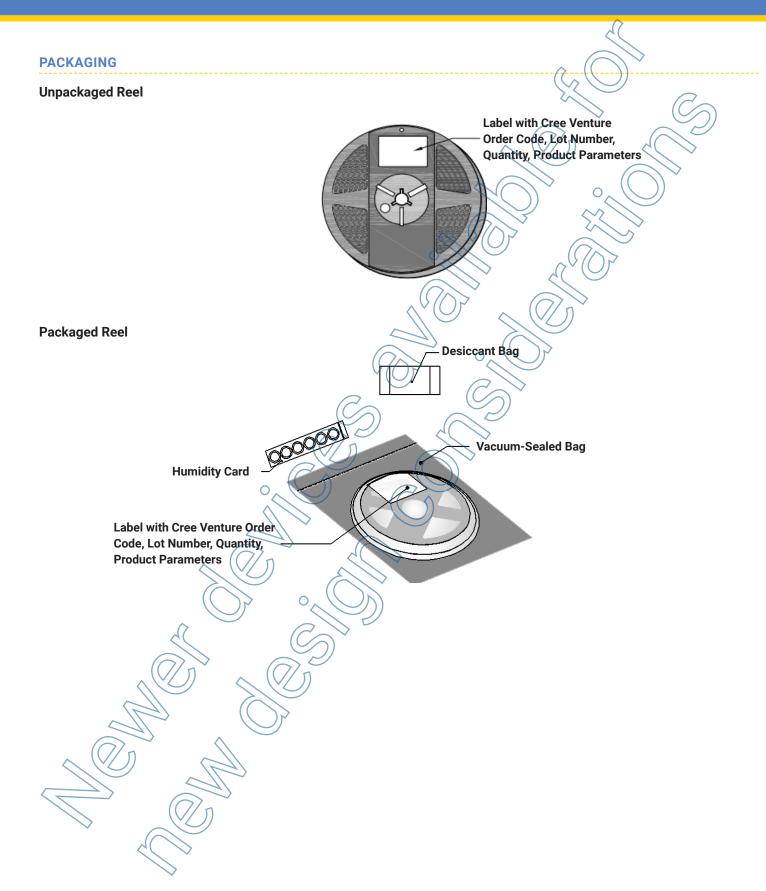
				< ~ /~ /
	Symbol	Specification	Symbol	Specification
	W	8.00 ± 0.10	A _o	3.00 ± 0.10
	E	1.75 ± 0.10	B ₀	3.70 ± 0.10
	F((3.50 ± 0.05	K ₀	1.05 ± 0.10
	(P ₀)	1.55 ± 0.10	\sim \sim	
	Po	4.00 ± 0.10		
	Pi	4.00 ± 0.10		
>	P ₂	2.00 ± 0.05	>	
	<i>))</i> T	0.20 ± 0.05		
	T1	0.05		
/				













PACKAGING - CONTINUED

J Series 2835 LEDs are packaged in boxes for shipment. Box sizes and the number of reels per box are as follows.

Вох	Box Dimensions	Maximum Number of Reels per Box
1	250 x 210 x 30 mm	2
2	250 x 210 x 50 mm	4
3	530 x 230 x 275 mm	42
4	530 x 443 x 275 mm	84

Each box has at least one label (shown as a white square in the diagrams below) showing the order code, lot number, quantity, and product parameters.

