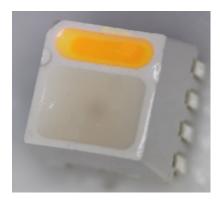


# CLW6A-YKW: PLCC8 4 in 1 SMD LED



#### **PRODUCT DESCRIPTION**

These SMD LEDs are packaged in an • industry standard PLCC8 package. These • high performance 4 color SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for signage applications.

# **FEATURES**

- Size (mm): 3.5x 3.5 x 2.8
- Dominant Wavelength/CCT Red (619 - 624nm) Green (520 - 535nm) Blue (460 - 475nm) Amber (Bin V0)
- Luminous Flux (Im) Red (2.2 - 4.8) Green (4.8 - 10.7) Blue (1.0 - 2.2) Amber (3.7 - 6.3)
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant

## **APPLICATIONS**

- Architecture Lighting
- Decorative Lighting
- Amusement

Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27709 USA / +1.919.313.5330 / www.cree-led.com

# ABSOLUTE MAXIMUM RATINGS (T<sub>A</sub> = 25°C)

láoma	Cumbal		Unit					
Items	Symbol	R	G	В	А	Unit		
Forward Current Note 1	I <sub>F</sub>	30	30	30	30	mA		
Peak Forward Current Note 2	I <sub>FP</sub>	50	50	50	50	mA		
Reverse Voltage	V <sub>R</sub>	5	5 5 5		5	V		
Power Dissipation	P <sub>D</sub>	P <sub>D</sub> 75 105 105		105	mW			
Operation Temperature	T <sub>opr</sub>		-40 ~ +85 °C					
Storage Temperature	T <sub>stg</sub>		-40 ~	+100		°C		
Junction Temperature	T <sub>J</sub>	110	110	110	110	°C		
Junction/ambient	R <sub>THJA</sub>	456	450	450	600	°C/W		
Junction/solder point	R <sub>THJS</sub>	232	232 230 230 330		330	°C/W		
Electrostatic Discharge Classification(MIL-STD-883K)	ESD	Class 1B						

# Note:

1. Single-color light

2. Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

# **TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T**<sub>A</sub> = 25°C)

	O an distant	0h.el	Values					
Characteristics	Condition	Symbol	R	G	В	А	Unit	
Dominant Wavelength	$I_{F} = 20 \text{ mA(R)}$ $I_{F} = 20 \text{ mA(G)}$ $I_{F} = 20 \text{ mA(B)}$ $I_{F} = 20 \text{ mA(A)}$	$\lambda_{_{DOM}}$	619~624	520~535	460~475	NA	nm	
Spectral bandwidth at 50% I <sub>REL</sub> max	$I_F = 20 \text{ mA(R)}$ $I_F = 20 \text{ mA(G)}$ $I_F = 20 \text{ mA(B)}$ $I_F = 20 \text{ mA(A)}$	Δλ	24	38	28	NA	nm	
Forward Voltage	l <sub>F</sub> = 20 mA(R) l <sub>F</sub> = 20 mA(G)	$V_{F(avg)}$	2.1	3.0	3.1	2.9	V	
	$I_F = 20 \text{ mA(G)}$ $I_F = 20 \text{ mA(B)}$ $I_F = 20 \text{ mA(A)}$	$V_{F(max)}$	2.5	3.5	3.5	3.5	V	
	$I_{F} = 20 \text{ mA(R)}$	$\Phi_{V(min)}$	2.2	4.8	1.0	3.7	lm	
Luminous Flux	l <sub>F</sub> = 20 mA(G) l <sub>F</sub> = 20 mA(B) l <sub>F</sub> = 20 mA(A)	$\Phi_{_{V(avg)}}$	3.4	6.8	1.5	5.0	lm	
Luminous Intensity(Reference)	$I_{F} = 20 \text{ mA(R)}$ $I_{F} = 20 \text{ mA(G)}$ $I_{F} = 20 \text{ mA(B)}$ $I_{F} = 20 \text{ mA(A)}$	l <sub>V(avg)</sub>	1110	2575	510	1800	mcd	
Reverse Current (max)	$V_{R} = 5 V$	I <sub>R</sub>	100	100	100	100	μA	

\* Continuous reverse voltage can cause LED damage.

## **FLUX BIN LIMIT**

	Red (20 mA)		Green (20 mA)		Blue (20 mA)			Amber (20 mA	)		
Bin Code	Min.(lm)	Max.(Im)	Bin Code	Min.(lm)	Max.(Im)	Bin Code	Min.(lm)	Max.(Im)	Bin Code	Min.(lm)	Max.(Im)
90	2.2	2.9	C0	4.8	6.3	60	1.0	1.3	B0	3.7	4.8
A0	2.9	3.7	DO	6.3	8.2	70	1.3	1.7	C0	4.8	6.3
B0	3.7	4.8	E0	8.2	10.7	80	1.7	2.2			

\* Tolerance of measurement of luminous flux is ±10%.

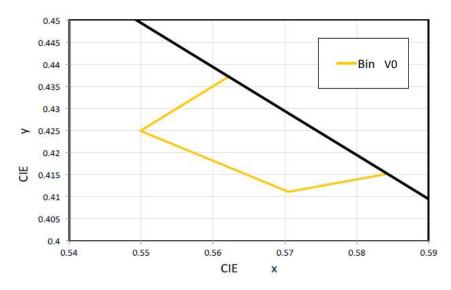
# **COLOR BIN LIMIT**

	Red (20 mA)			Green (20 mA) Blue (20 mA)				
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)
RB	619	624	G7	520	525	B3	460	465
			G23	522.5	527.5	B23	462.5	467.5
			G8	525	530	B4	465	470
			G45	527.5	532.5	B45	467.5	472.5
			G9	530	535	B5	470	475

\* Tolerance of measurement of dominant wavelength is ±1 nm.

Amber (20 mA)							
Bin Code	Min.(nm)	Max.(nm)					
	0.5622	0.4372					
240	0.5843	0.4152					
VO	0.5705	0.4111					
	0.5499	0.4249					

\* Tolerance of measurement of the color coordinates is ±0.02



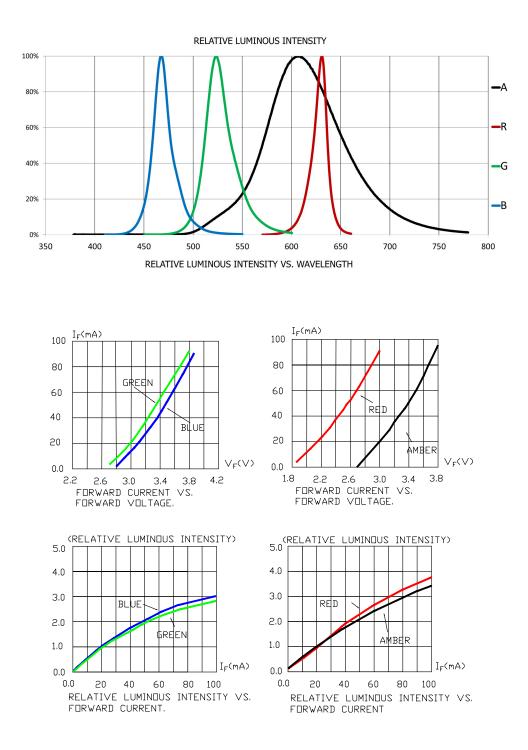
# **ORDER CODE TABLE**

		Luminous Intensity (Im)		l				
Kit Number	Color	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max.(nm)	Package
	Red	Any 1 Intensity bin from 90(2.2) - B0(4.8)		RB	619	RB	624	
CLW6A-YKW-C90C060B0BB7C3CV0V03	Green	Any 1 Intensity bin from C0(4.8) - E0(10.7)		Any	Deel			
	Blue	Any 1 Intensity bin from 60(1.0) - 80(2.2)		Any 1 hue bin from B3(460)-B5(475)				Reel
	Amber	Any 1 Intensity bin from B0(3.7) - C0(6.3)		VO				



## GRAPHS

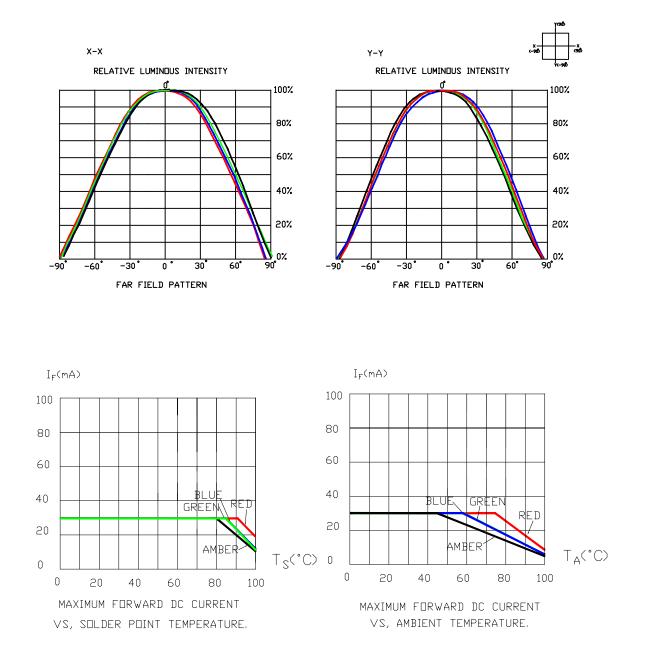
The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.





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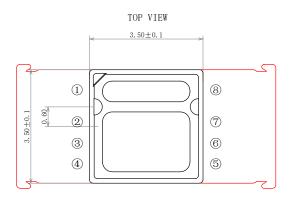


CLD-CT1573 REV 2

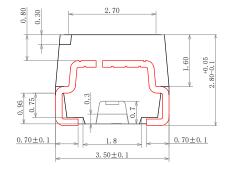
# **MECHANICAL DIMENSIONS**

All dimensions are in mm.

Tolerance of measurement of the dimension is  $\pm 0.1$ .







4*0.35	<u>GATE</u> 1.0 0
8 4	
0.80	
6	
5	

BOTTOM VIEW

(anode) —	K	(DAMBER (CATHODE)
⑦GREEN (ANODE) —	-H	②GREEN (CATHODE)
@RED (ANODE)	-Ŋ	③RED (CATHODE)
⑤BLUE (ANODE)		(4) BLUE (CATHODE)

#### **NOTES**

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

#### **Vision Advisory**

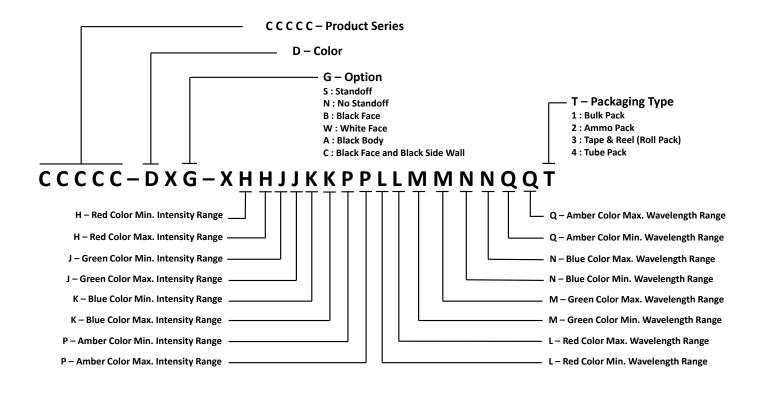
WARNING: Do not look at an exposed lamp in operation. Eye injury can result.

# 

#### KIT NUMBER SYSTEM

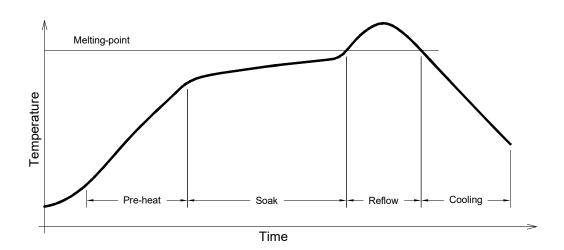
Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



#### **REFLOW SOLDERING**

- The CLW6A-YKW is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.

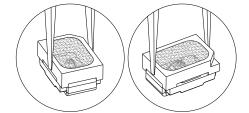


### Use only with CLW6A-YKW

Solder
Average ramp-up rate = 4 °C/second max.
Soak temperature = 150°C-200°C
Soak time = 120 seconds max.
Duration above 217 °C = 60 seconds max.
Peak temperature = 250°C max
Time within 5 °C of peak temperature = 10 seconds max.
Ramp-down rate = 6 °C/second max.

#### NOTES

- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:





# PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2800 pcs per reel.

