

CLVBA-FKA: PLCC4 3 in 1 SMD LED



PRODUCT DESCRIPTION

These SMD LEDs are packaged in an industry standard PLCC4 package. These high reliability and high brightness LEDs are designed to work in a wide range of environmental conditions. A wide viewing angle and high brightness makes these LEDs suitable for indoor signage applications.

FEATURES

- Size (mm): 3.2 x 2.8
- Dominant Wavelength
 - Red (619 - 624nm)
 - Green (520 - 540nm)
 - Blue (460- 480nm)
- Luminous Intensity (mcd)
 - @IF=8mA
 - Red (224 - 560)
 - Green (280 - 900)
 - Blue (90 - 355)
- Lead-Free
- RoHS Compliant

APPLICATIONS

- Full-Color Video Screen
- Decorative Lighting
- Amusement

ABSOLUTE MAXIMUM RATINGS (T_A = 25°C)

Items	Symbol	Absolute Maximum Rating			Unit
		R	G	B	
Forward Current ^{Note 1}	I _F	50	25	25	mA
Peak Forward Current ^{Note 2}	I _{FP}	200	100	100	mA
Reverse Voltage	V _R	5	5	5	V
Power Dissipation	P _D	130	100	100	mW
Operation Temperature	T _{opr}	-40 ~ +100			°C
Storage Temperature	T _{stg}	-40 ~ +100			°C
Junction Temperature	T _J	110	110	110	°C
Junction/ambient 1 chip on	R _{THJA}	450	400	450	°C/W
Junction/ambient 3 chip on	R _{THJA}	650	580	680	°C/W
Junction/solder point 1 chip on	R _{THJS}	300	280	300	°C/W
Junction/solder point 3 chip on	R _{THJS}	450	430	480	°C/W

Note:

1. Single-color light
2. Pulse width ≤0.1 msec, duty ≤1/10.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T_A = 25°C)

Characteristics	Condition	Symbol	Values			Unit
			R	G	B	
Dominant Wavelength	I _F = 8mA	λ _{DOM}	619~624	520~540	460~480	nm
Spectral bandwidth at 50% I _{REL} max	I _F = 8mA	Δλ	24	38	28	nm
Forward Voltage	I _F = 8 mA	V _{F(avg)}	1.9	3.0	3.0	V
		V _{F(max)}	2.4	3.6	3.6	V
Luminous Intensity	I _F = 8 mA	I _{V(min)}	71	140	36	mcd
		I _{V(avg)}	112	224	56	mcd
Luminous Intensity (Reference)	I _F = 20 mA	I _{V(min)}	224	280	90	mcd
		I _{V(avg)}	320	500	160	mcd
Reverse Current (max)	V _R = 5 V	I _R	10	10	10	μA

* Continuous reverse voltage can cause LED damage.

INTENSITY BIN LIMIT

Red (8 mA)			Green (8 mA)			Blue (8 mA)		
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
A	71	90	D	140	180	L8	36	45
3a4	81	101	9a	160	202	3g3f	41	51
B	90	112	E	180	224	L9	45	56
56	101	126	bc	202	252	3e3d	51	64
C	112	140	F	224	280	L	56	71
78	126	160	de	252	318	3c3b	64	81
D	140	180	G	280	355	A	71	90
9a	160	202	fg	318	403	3a4	81	101
E	180	224	H	355	450	B	90	112

* Tolerance of measurement of luminous intensity is $\pm 10\%$.

COLOR BIN LIMIT

Red (8 mA)			Green (8 mA)			Blue (8 mA)		
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)
RB	619	624	G7	520	525	B3	460	465
			G23	522.5	527.5	B23	462.5	467.5
			G8	525	530	B4	465	470
			G45	527.5	532.5	B45	467.5	472.5
			G9	530	535	B5	470	475
			G67	532.5	537.5	B67	472.5	477.5
			Ga	535	540	B6	475	480

* Tolerance of measurement of dominant wavelength is ± 1 nm.

ORDER CODE TABLE

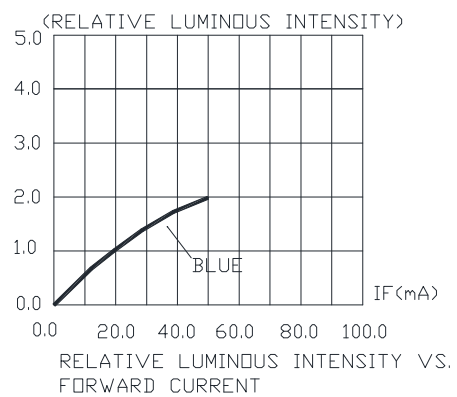
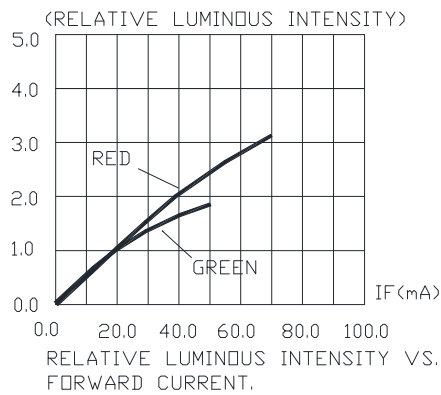
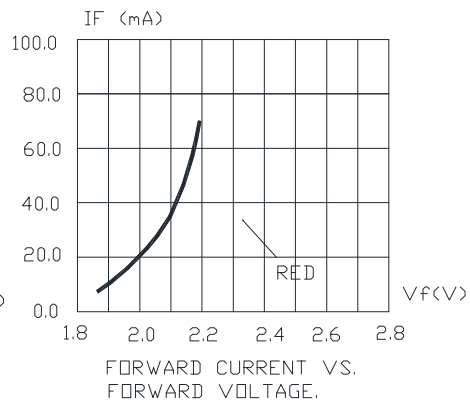
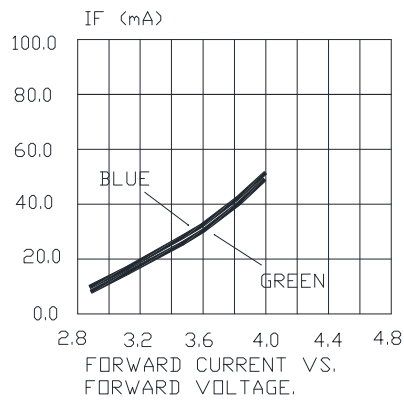
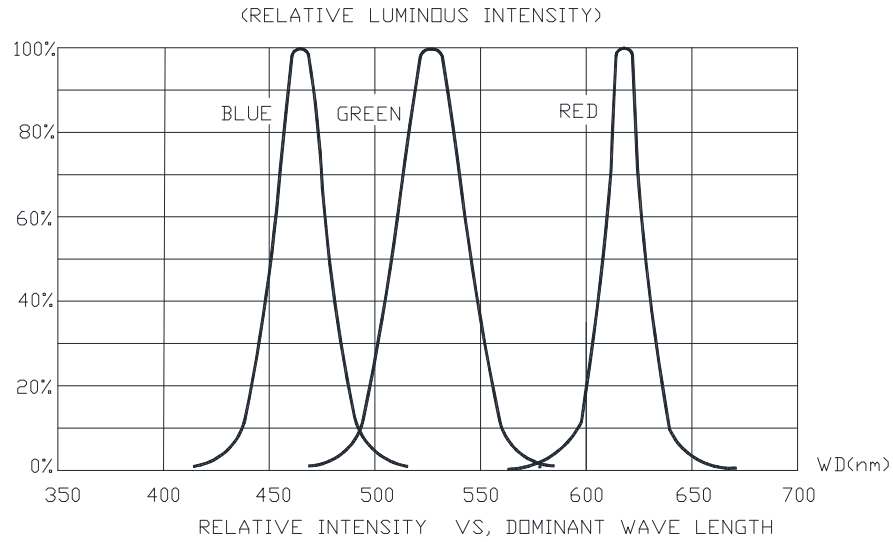
Kit Number	Color	Luminous Intensity (mcd)		Dominant Wavelength (nm)				Package
		Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max. (nm)	
CLVBA-FKA-CAEDH8BBB7a363	Red	71	224	RB	619	RB	624	Reel
	Green	140	450	Any 1 hue bin from G7(520)-Ga(540)				Reel
	Blue	36	112	Any 1 hue bin from B3(460)-B6(480)				Reel
CLVBA-FKA-CA1D181BB7D3D3	Red	Any 1 Intensity bin from A(71) - E(224)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from D(140) - H(450)		Any 1 hue bin from G7(520)-Ga(540)				Reel
	Blue	Any 1 Intensity bin from L8(36) - B(112)		Any 1 hue bin from B3(460)-B6(480)				Reel
CLVBA-FKA-CC1F1L1BB7D3D3	Red	Any 1 Intensity bin from C(112) - E(224)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from F(224) - H(450)		Any 1 hue bin from G7(520)-Ga(540)				Reel
	Blue	Any 1 Intensity bin from L(56) - B(112)		Any 1 hue bin from B3(460)-B6(480)				Reel

Notes:

- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- Please refer to the [HB LED Lamp Reliability Test Standards](#) document for reliability test conditions.
- Please refer to the [HB LED Lamp Soldering & Handling](#) document for information about how to use this LED product safely.

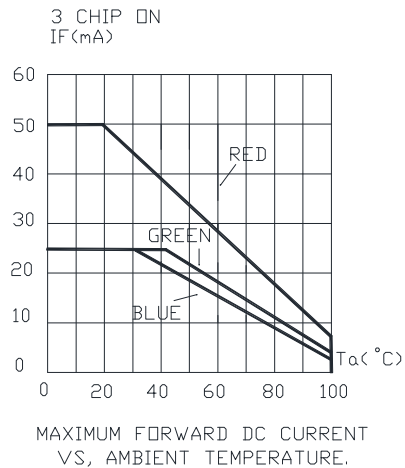
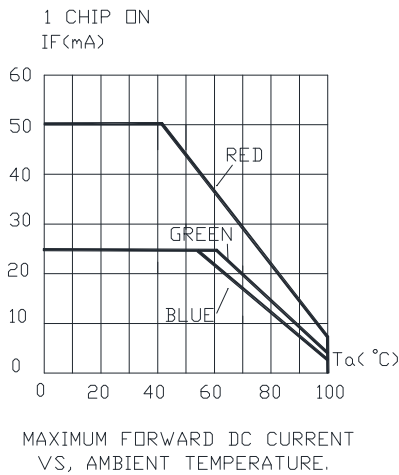
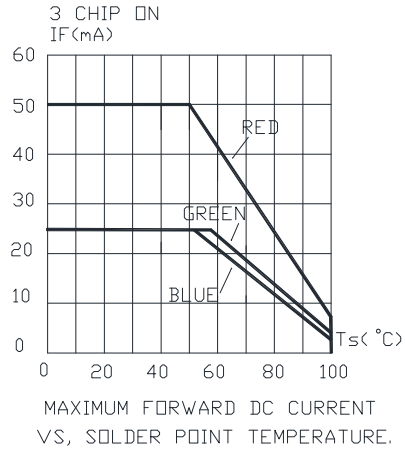
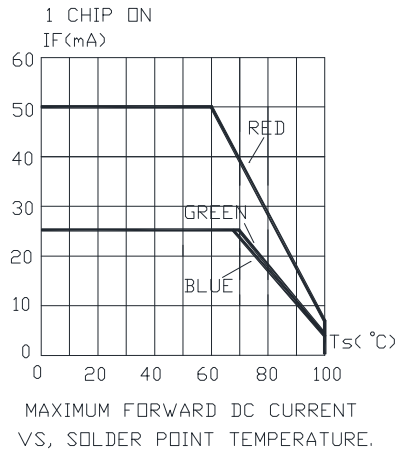
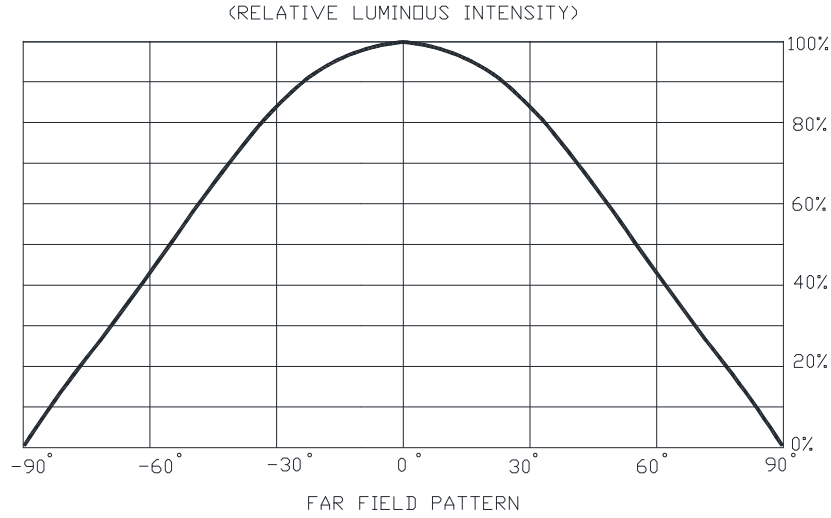
GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



GRAPHS

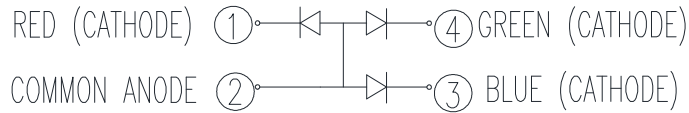
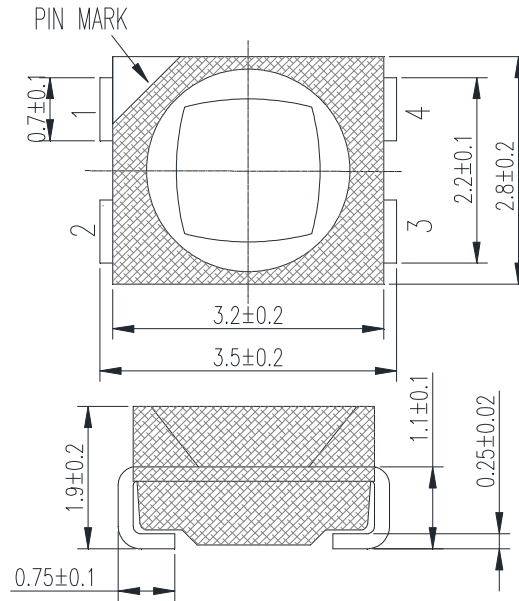
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MECHANICAL DIMENSIONS

All dimensions are in mm.

Tolerance of measurement of the dimension is ± 0.1 .



NOTES

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the [Product Ecology](#) section of the Cree LED website.

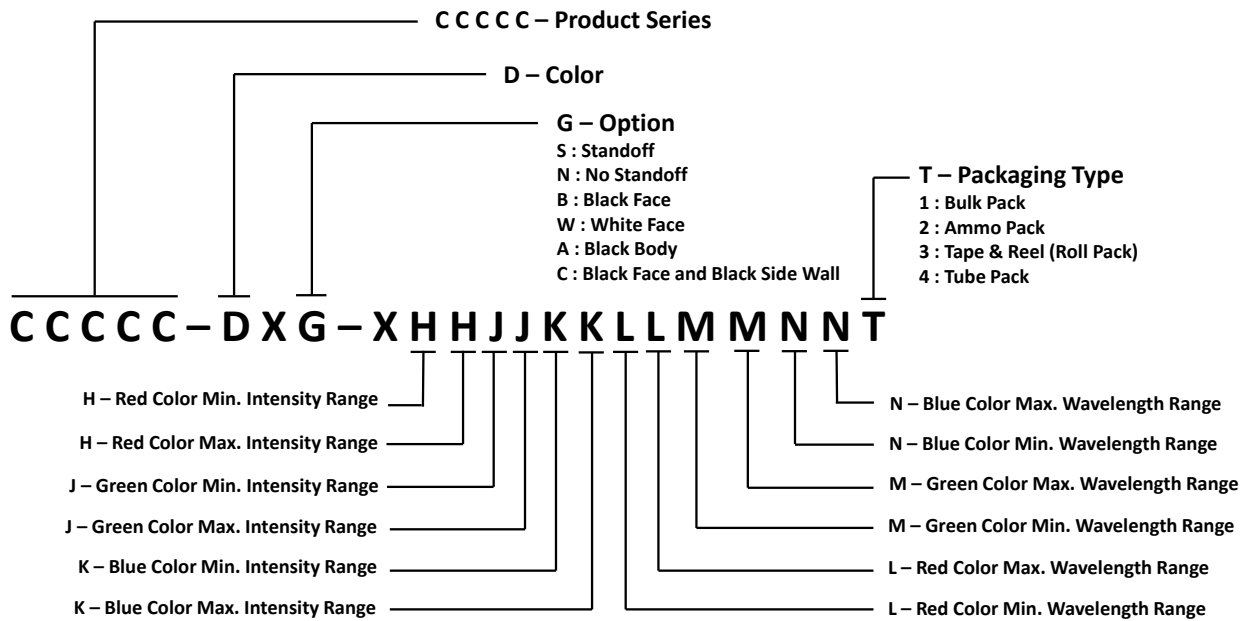
Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result.

KIT NUMBER SYSTEM

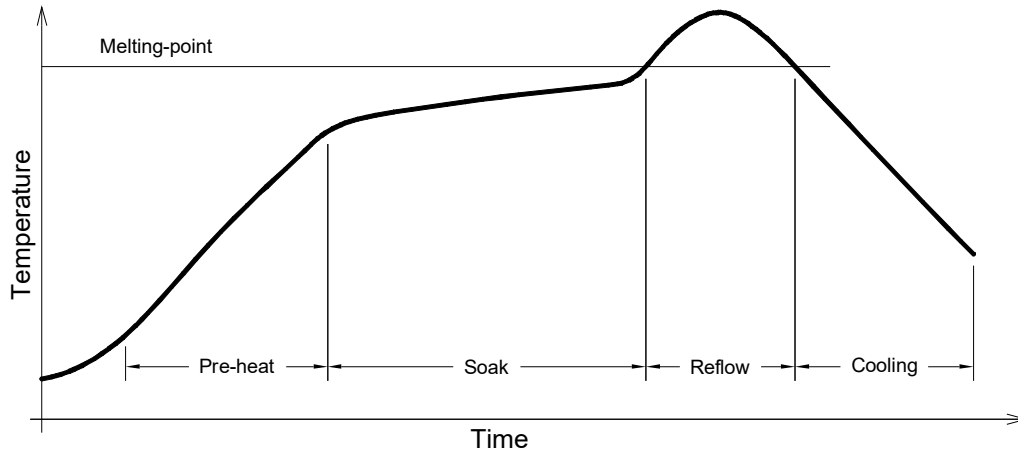
Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



REFLOW SOLDERING

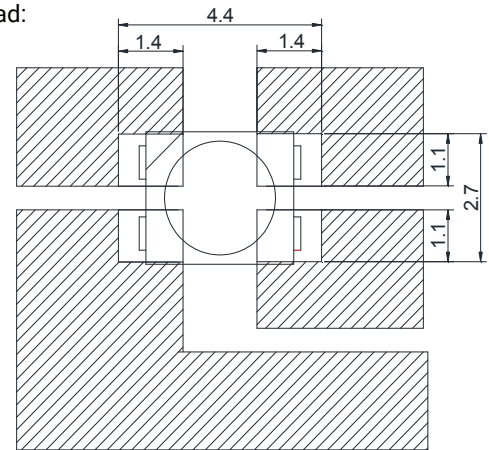
- The CLVBA-FKA is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



Use only with CLVBA-FKA

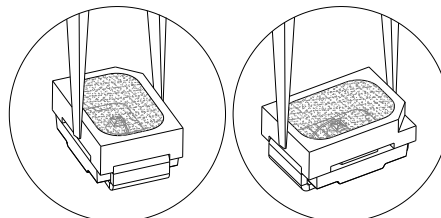
Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 60s max

Soldering pad:



NOTES

- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:



PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2000 pcs per reel.

