

CLQ6B-TKW: PLCC8 4-in-1 RGBW SMD LEDs



PRODUCT DESCRIPTION

These SMD LEDs are packaged in an • industry standard PLCC8 package. These high performance 4 color SMT LEDs • are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for signage applications.

FEATURES

- Size (mm): 5.0 x 5.2 x 1.1
- Dominant Wavelength/CCT Red (619 - 624nm) Green (520 - 535nm) Blue (460 - 475nm) White(3000K/4000K/5000K/5700K)
- Lead Free
- RoHS Compliant

APPLICATIONS

- Architecture Lighting
- Decorative Lighting
- Amusement

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ABSOLUTE MAXIMUM RATINGS (T_A = 25°C)

literar	Symbol		11-14						
Items	Symbol	R	G	В	w	Unit			
Forward Current Note 1	Note 1 I _F 200 180		180	200	mA				
Peak Forward Current Note 2	I _{FP}	500	400	400	500	mA			
Reverse Voltage	V _R	5	5	5	5	V			
Power Dissipation	P _D	520	684	684	720	mW			
Operation Temperature	T _{opr}		-40 ~	- +85		°C			
Storage Temperature	T _{stg}		-40 ~ +100						
Junction Temperature	T _J	110	110	110	110	°C			
Junction/ambient	R _{thja}	60	110	70	80	°C/W			
Junction/solder point	R _{THJS}	20	70	40	40	°C/W			
Electrostatic Discharge Classification(MIL-STD-883E)ESD1000 V									

Note:

1. Single color light

2. Pulse width ≤ 0.1 msec, duty $\leq 1/10$.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ($T_A = 25^{\circ}C$)

Observatoristics		Symbol -		Values						
Characteristics	Condition		R	G	В	w	Unit			
Dominant Wavelength	$I_{F} = 100 \text{ mA(R)}$ $I_{F} = 100 \text{ mA(G)}$ $I_{F} = 100 \text{ mA(B)}$ $I_{F} = 100 \text{ mA(W)}$	λ_{dom}	619~624	520~535	460~475	NA	nm			
Spectral bandwidth at 50% I _{REL} max	$I_{F} = 100 \text{ mA(R)}$ $I_{F} = 100 \text{ mA(G)}$ $I_{F} = 100 \text{ mA(B)}$ $I_{F} = 100 \text{ mA(W)}$	Δλ	24	38	28	NA	nm			
	I _F = 100 mA(R) I _F = 100 mA(G)	V _{F(avg)}	2.1	3.0	3.1	2.9	V			
Forward Voltage	$I_{F} = 100 \text{ mA(G)}$ $I_{F} = 100 \text{ mA(B)}$ $I_{F} = 100 \text{ mA(W)}$	$V_{F(max)}$	2.5	3.7	3.5	3.5	V			
	$I_{F} = 100 \text{ mA(R)}$	I _{V(min)}	3000	7030	1824	10100	mcd			
Luminous Intensity	$l_{F}^{'}$ = 100 mA(G) l_{F} = 100 mA(B) l_{F} = 100 mA(W)	$I_{V(avg)}$	4700	12000	3400	15000	mcd			
Luminous Flux(Reference)	$I_{F} = 100 \text{ mA(R)}$ $I_{F} = 100 \text{ mA(G)}$ $I_{F} = 100 \text{ mA(B)}$ $I_{F} = 100 \text{ mA(W)}$	$\Phi_{_{V(avg)}}$	14.5	32.5	9.5	43	lm			
Reverse Current (max)	V _R = 5 V	I _R	100	100	100	100	μΑ			

* Continuous reverse voltage can cause LED damage.

INTENSITY BIN LIMIT

	Red (100 mA)	1	C	Green (100 mA	.)	Blue (100 mA)			White (100 mA)			
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	
1L	3000	4180	1R	7030	10100	1H	1824	2560	1T	10100	14400	
1M	3590	5020	1S	8200	12000	1J	2130	3000	1U	12000	16800	
1N	4180	5860	1T	10100	14400	1K	2560	3590	1V	14400	20160	
						1L	3000	4180				

Tolerance of measurement of luminous intensity is ±10%

COLOR BIN LIMIT

*

	Red (100 mA)		Green (100 mA) Blue (100 mA						
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	
RB	619	624	G7	520	525	B3	460	465	
			G23	522.5	527.5	B23	462.5	467.5	
			G8	525	530	B4	465	470	
			G45	527.5	532.5	B45	467.5	472.5	
			G9	530	535	B5	470	475	

* Tolerance of measurement of dominant wavelength is ±1 nm.

CRI BIN LIMIT

White (100 mA)									
Bin Code	CRI Min.	CRI Max.							
D	75	80							
Н	80	85							
J	85	90							
U	90	100							

* Tolerance of measurement of CRI is ±2.

COLOR BIN LIMIT

White (100 mA)

• Tolerance of measurement of the color coordinates is ±0.01.

Bin Code	Sub- bins	x	у		Bin Code	Sub- bins	x	у	Bin Code	Sub- bins	x	у		Bin Code	Sub- bins	x	у
		0.3146	0.3172				0.3245	0.3515			0.3371	0.3504				0.3525	0.3860
	A11	0.3201	0.3222			A31	0.3311	0.3574		D11	0.3433	0.3546			D31	0.3596	0.3908
	AII	0.3211	0.3106			AST	0.3311	0.3449		DTT	0.3423	0.3413			031	0.3576	0.3769
		0.3161	0.3059				0.3251	0.3394			0.3366	0.3374				0.3509	0.3724
		0.3130	0.3284				0.3240	0.3636			0.3376	0.3633				0.3541	0.3996
	A12	0.3190	0.3339			A32	0.3311	0.3699		D12	0.3443	0.3678			D32	0.3616	0.4047
	AIZ	0.3201	0.3222			AJZ	0.3311	0.3574		DIZ	0.3433	0.3546			DSZ	0.3596	0.3908
		0.3146	0.3172				0.3245	0.3515			0.3371	0.3504				0.3525	0.3860
		0.3190	0.3339				0.3311	0.3699			0.3443	0.3678				0.3616	0.4047
	A13	0.3251	0.3394			A33	0.3381	0.3762		D13	0.3509	0.3724			D33	0.3693	0.4099
	AIS	0.3256	0.3273			A33	0.3376	0.3633		DIS	0.3494	0.3588			033	0.3668	0.3957
		0.3201	0.3222				0.3311	0.3574			0.3433	0.3546				0.3596	0.3908
		0.3201	0.3222				0.3311	0.3574			0.3433	0.3546				0.3596	0.3908
	A14	0.3256	0.3273		A34 D14	0.3494	0.3588			D34	0.3668	0.3957					
	AI4	0.3261	0.3152			D14	0.3479	0.3453			034	0.3643	0.3815				
ХА		0.3211	0.3106		ХА		0.3311	0.3449	XD		0.3423	0.3413		XD		0.3576	0.3769
A		0.3115	0.3397		AA		0.3256	0.3273	XD	0.338	0.3381	0.3762		ΛD		0.3494	0.3588
	A21	0.3180	0.3456			A41	0.3311	0.3324		D21	0.3453	0.3811		D41	0.3556	0.3631	
	AZI	0.3190	0.3339			A4 I	0.3311	0.3199		DZT	0.3443	0.3678			D41	0.3536	0.3492
		0.3130	0.3284				0.3261	0.3152		0	0.3376	0.3633				0.3479	0.3453
		0.3099	0.3509				0.3251	0.3394			0.3386	0.3891				0.3509	0.3724
	A22	0.3170	0.3572			A42	0.3311	0.3449		D22	0.3463	0.3944			D42	0.3576	0.3769
	AZZ	0.3180	0.3456			A4Z	0.3311	0.3324		DZZ	0.3453	0.3811			D4Z	0.3556	0.3631
		0.3115	0.3397				0.3256	0.3273			0.3381	0.3762				0.3494	0.3588
		0.3170	0.3572				0.3311	0.3449			0.3463	0.3944				0.3576	0.3769
	A23	0.3240	0.3636			A43	0.3371	0.3504		D23	0.3541	0.3996			D43	0.3643	0.3815
	AZ3	0.3245	0.3515			A43	0.3366	0.3374		DZ3	0.3525	0.3860			D43	0.3618	0.3673
		0.3180	0.3456				0.3311	0.3324			0.3453	0.3811				0.3556	0.3631
		0.3180	0.3456				0.3311	0.3324			0.3453	0.3811				0.3556	0.3631
	124	0.3245	0.3515			A44	0.3366	0.3374		D04	0.3525	0.3860			D44	0.3618	0.3673
	A24	0.3251	0.3394			A44	0.3361	0.3245		D24	0.3509	0.3724			D44	0.3592	0.3531
		0.3190	0.3339				0.3311	0.3199			0.3443	0.3678				0.3536	0.3492

4



у

0.3798

0.3877

0.3917

0.3836

0.3877 0.3958

0.4001 0.3917

0.3917 0.4001

0.4044

0.3958

0.3836

0.3917

0.3958

0.3875

0.3646

0.3721

0.3758

0.3681

0.3721

0.3798

0.3836

0.3758

0.3758

0.3836

0.3875

0.3794

0.3681

0.3758

0.3794 0.3716

0.3825

0.3847

0.3912

0.3887

0.3847

0.3869 0.3937

0.3912 0.3912

0.3937 0.4006

0.3978

0.3887

0.3912

0.3978

0.3950

0.3783

0.3804

0.3863

0.3840

0.3804

0.3825

0.3887

0.3863

0.3863

0.3887

0.3950

0.3924

0.3840

0.3863

0.3924

0.3898

COLOR BIN LIMIT

White (100 mA)

• Tolerance of measurement of the color coordinates is ±0.01.

Bin Code	Sub- bins	x	у	Bin Code	Sub- bins	x	у	Bin Code	Sub- bins
		0.3663	0.3758			0.3670	0.3578		
	402	0.3680	0.3833		E A 1	0.3686	0.3649		501
	4C3	0.3736	0.3874		5A1	0.3744	0.3685		5C1
		0.3719	0.3797			0.3726	0.3612		
		0.3646	0.368			0.3686	0.3649		
	4C4	0.3663	0.3758		5A2	0.3702	0.3722		5C2
	464	0.3719	0.3797		JAZ	0.3763	0.3760		562
		0.3702	0.3722			0.3744	0.3685		
		0.3630	0.3611			0.3744	0.3685		
	4D3	0.3646	0.368		5A3	0.3763	0.3760		5C3
	403	0.3702	0.3722		JAS	0.3825	0.3798		505
		0.3686	0.3649			0.3804	0.3721		
		0.3614	0.3539			0.3726	0.3612		
	4D4	0.3630	0.3611		5A4	0.3744	0.3685		5C4
	404	0.3686	0.3649		JA4	0.3804	0.3721		504
		0.3670	0.3578	CD		0.3783	0.3646	00	
		0.3680	0.3833	SB		0.3702	0.3722	SB	
SB	4T4	0.3698	0.3915		5B1	0.3719	0.3797		5D1
30	414	0.3754	0.3954		JDI	0.3782	0.3837		501
		0.3736	0.3874			0.3763	0.3760		
		0.3736	0.3874			0.3719	0.3797		
	EQ1	0.3754	0.3954		5B2	0.3736	0.3874		5D2
	5S1	0.3820	0.3997		JDZ	0.3802	0.3916		JDZ
		0.3802	0.3916			0.3782	0.3837		
		0.3802	0.3916			0.3782	0.3837		
	5S4	0.3820	0.3997		5B3	0.3802	0.3916		5D3
	554	0.3894	0.4044		303	0.3869	0.3958		505
		0.3871	0.3959			0.3847	0.3877		
		0.3871	0.3959			0.3763	0.3760		
	ET1	0.3894	0.4044		ED 4	0.3782	0.3837		504
	5T1	0.3962	0.4086		5B4	0.3847	0.3877		5D4
		0.3937	0.4001			0.3825	0.3798		
		0.3937	0.4001						
	ET 4	0.3962	0.4086						
	5T4	0.4035	0.4133						
		0.4006	0.4044						



COLOR BIN LIMIT

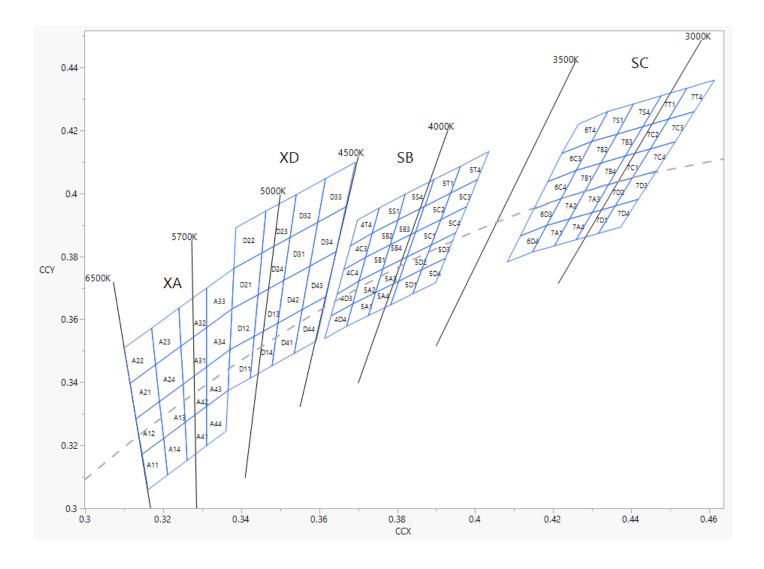
White (100 mA)

- Tolerance of measurement of the color coordinates is ± 0.01 .

Bin Code	Sub- bins	x	у	Bin Code	Sub- bins	x	у	Bin Code	Sub- bins
		0.4186	0.4037			0.4147	0.3814		
	602	0.4222	0.4127		741	0.4183	0.3898		701
	6C3	0.4299	0.4165		7A1	0.4242	0.3919		7C1
		0.4259	0.4073			0.4203	0.3833		
		0.4150	0.3950			0.4183	0.3898		
	6C4	0.4186	0.4037		7A2	0.4221	0.3984		702
	004	0.4259	0.4073		TAZ	0.4281	0.4006		7C2
		0.4221	0.3984			0.4242	0.3919		
		0.4116	0.3865			0.4242	0.3919		
	6D3	0.4150	0.3950		7A3	0.4281	0.4006		7C3
	0D3	0.4221	0.3984		7A3	0.4342	0.4028		763
		0.4183	0.3898			0.4300	0.3939		
		0.4082	0.3782			0.4203	0.3833		
	CD 4	0.4116	0.3865		7 . 4	0.4242	0.3919		704
	6D4	0.4183	0.3898		7A4	0.4300	0.3939		7C4
		0.4147	0.3814	00		0.4259	0.3853	00	
		0.4222	0.4127	SC		0.4221	0.3984	SC	
00	674	0.4265	0.4220		701	0.4259	0.4073		701
SC	6T4	0.4340	0.4260		7B1	0.4322	0.4096		7D1
		0.4299	0.4165			0.4281	0.4006		
		0.4299	0.4165			0.4259	0.4073		
	701	0.4340	0.4260		700	0.4299	0.4165		700
	7S1	0.4406	0.4284		7B2	0.4364	0.4188		7D2
		0.4364	0.4188			0.4322	0.4096		
		0.4364	0.4188			0.4322	0.4096		
	704	0.4406	0.4284		700	0.4364	0.4188		700
	7S4	0.4477	0.4310		7B3	0.4430	0.4212		7D3
		0.4430	0.4212			0.4385	0.4119		
		0.4430	0.4212			0.4281	0.4006		
	771	0.4477	0.4310		704	0.4322	0.4096		
	7T1	0.4543	0.4334		7B4	0.4385	0.4119		7D4
		0.4496	0.4236			0.4342	0.4028		
		0.4496	0.4236						
	774	0.4543	0.4334						
	7T4	0.4614	0.4360						
		0.4562	0.4260						

Bin Code	Sub- bins	x	у
		0.4342	0.4028
	0.4385		0.4119
	7C1	0.4449	0.4141
		0.4403	0.4049
		0.4385	0.4119
	7C2	0.4430	0.4212
	762	0.4496	0.4236
		0.4449	0.4141
		0.4449	0.4141
	7C3	0.4496	0.4236
	/63	0.4562	0.4260
		0.4513	0.4164
		0.4403	0.4049
	7C4	0.4449	0.4141
	764	0.4513	0.4164
00		0.4465	0.4071
SC		0.4259	0.3853
	7D1	0.4300	0.3939
	701	0.4359	0.3960
		0.4316	0.3873
		0.4300	0.3939
	7D2	0.4342	0.4028
	702	0.4403	0.4049
		0.4359	0.3960
		0.4359	0.3960
	7D3	0.4403	0.4049
	703	0.4465	0.4071
		0.4418	0.3981
		0.4316	0.3873
	704	0.4359	0.3960
	7D4	0.4418	0.3981
		0.4373	0.3893

CIE CHROMATICITY DIAGRAM



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ORDER CODE TABLE

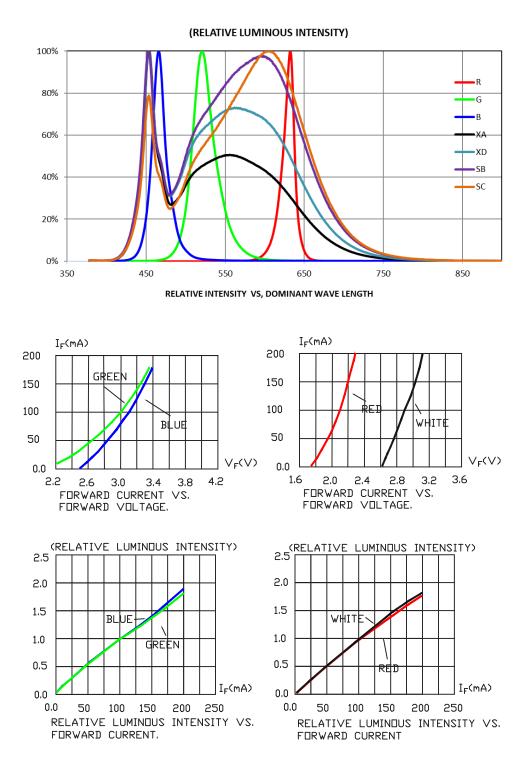
		Luminous In	tensity (mcd)		Dominant Wa	avelength (ni	n)	
Kit Number	Color	Min.	Min. Max.		Min.(nm)	Color Bin	Max. (nm)	Package
	Red	Any 1 Intensity bin fro	m 1L(3000) - 1N(5860)	RB	619	RB	624	Reel
CLO6B-TKW-S1L1R1H1TBB7935AA3	Green	Any 1 Intensity bin from	n 1R(7030) - 1T(14400)	Any	1 hue bin fror	n G7(520) - G	9(535)	Reel
CLQ0B-TKW-STETKINTIBD/955AA5	Blue	Any 1 Intensity bin from	m 1H(1824) - 1L(4180)	Any	1 hue bin fror	n B3(460) - B	5(475)	Reel
	White	Any 1 Intensity bin from	n 1T(10100) - 1V(20160)		1	XA		Reel
	Red	Any 1 Intensity bin from	m 1L(3000) - 1N(5860)	RB	619	RB	624	Reel
CL06B-TKW-S1L1R1H1TBB7935BB3	Green	Any 1 Intensity bin from	n 1R(7030) - 1T(14400)	Any	Reel			
CLQ0B-IKW-SILIKIHIIBB/933BB3	Blue	Any 1 Intensity bin from	m 1H(1824) - 1L(4180)	Any	1 hue bin fror	n B3(460) - B	5(475)	Reel
	White	Any 1 Intensity bin from	n 1T(10100) - 1V(20160)		Reel			
	Red	Any 1 Intensity bin fro	m 1L(3000) -1N(5860)	RB	Reel			
CL06B-TKW-S1L1R1H1TBB7935CC3	Green	Any 1 Intensity bin from	m 1R(7030)-1T(14400)	Any	Reel			
CLQ0B-IKW-SILIKIHIIBB/955CC5	Blue	Any 1 Intensity bin fro	m 1H(1824) -1L(4180)	Any	1 hue bin fror	n B3(460) - B	5(475)	Reel
	White	Any 1 Intensity bin from	n 1T(10100) - 1V(20160)		:	SC		Reel
	Red	Any 1 Intensity bin from	m 1L(3000) - 1N(5860)	RB	619	RB	624	Reel
CLO6B-TKW-S1L1R1H1TBB7935DD3	Green	Any 1 Intensity bin from	n 1R(7030) - 1T(14400)	Any	Reel			
CLQOD-IKW-SILIKIHIIBB/935DD3	Blue	Any 1 Intensity bin from	m 1H(1824) - 1L(4180)	Any	1 hue bin fror	n B3(460) - B	5(475)	Reel
	White	Any 1 Intensity bin from	n 1T(10100) - 1V(20160)		2	XD		Reel

Notes:

- The above kit numbers represent the order codes which include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each reel. Single intensity-bin code and single color-bin code will be orderable in certain quantities. For example, any 1 intensity bin from 1R 1T means only 1 intensity bin(1R or 1S or 1T) will be shipped by Cree LED. For example, any 1 color bin from G7 G9 means only 1 color bin (G7 or G23 or G8 or G45 or G9) will be shipped by Cree LED.
- Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.

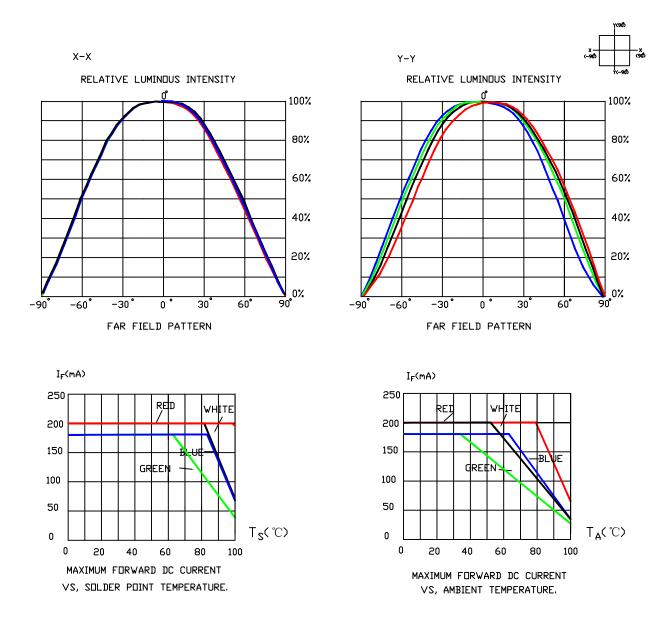
GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



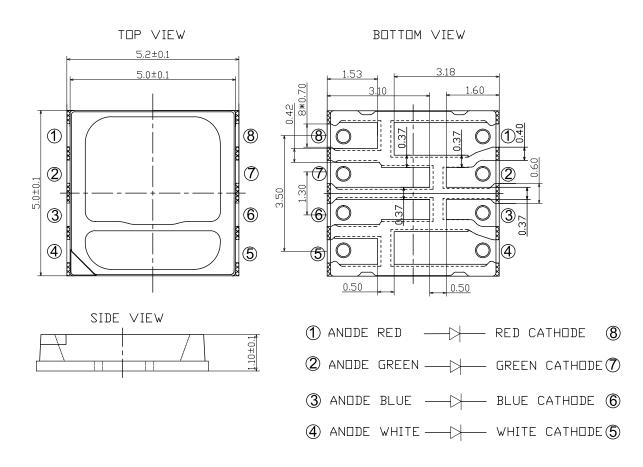
GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



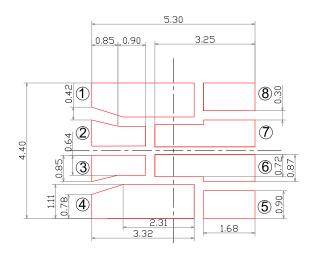
MECHANICAL DIMENSIONS

All dimensions are in mm. Tolerance of measurement of the dimension is ± 0.1 .



RECOMMENDED SOLDER PAD DIMENSIONS

All dimensions are in mm. Tolerance of measurement of the dimension is ±0.1.



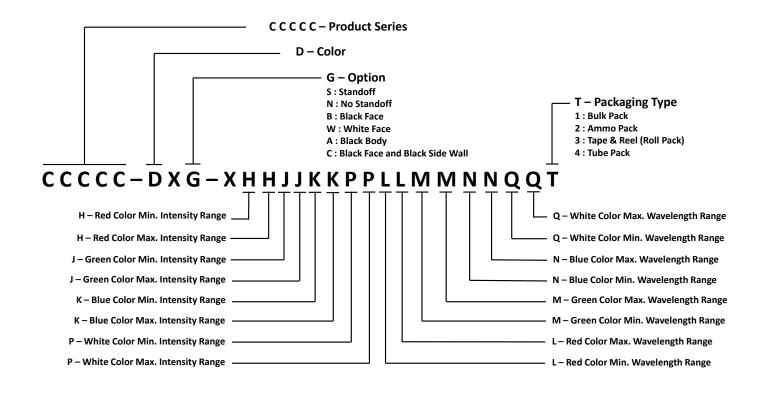
Assembly Notes

- Modification of an SMD LED is not recommended after soldering. If modification cannot be avoided, the modifications must be
 pre-qualified to avoid damaging the SMD LED.
- Reflow soldering should not be done more than two times (according to model's MSL requirements).
- · No stress should be exerted on the package during soldering.
- The package may be affected by environments & assemblies which contain corrosive substance. Please avoid conditions which may cause the LEDs to corrode tarnish or discolor.
- The PCB should not be wrapped after soldering to allow natural cooling down to 40°C.

KIT NUMBER SYSTEM

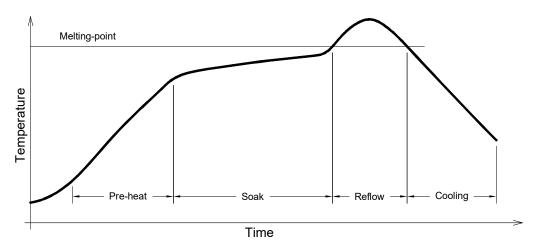
Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



REFLOW SOLDERING

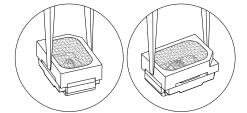
- The CLQ6B-TKW is rated as a MSL 5a product.
- · The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



Use only with CLQ6B-TKW

Solder
Average ramp-up rate = 4 °C/second max.
Soak temperature = 150°C-200°C
Soak time = 120 seconds max.
Duration above 217 °C = 60 seconds max.
Peak temperature = 250°C max
Time within 5 °C of peak temperature = 10 seconds max.
Ramp-down rate = 6 °C/second max .

- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.





PACKAGING

- · The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shock during transportation.
- The boxes are not water resistant, and they must be kept away from water and moisture.
- The reel pack is applied in SMD LED.
- Max 4000 pcs per reel.

