



# XLamp<sup>®</sup> XFL LED Flashlight Retrofit



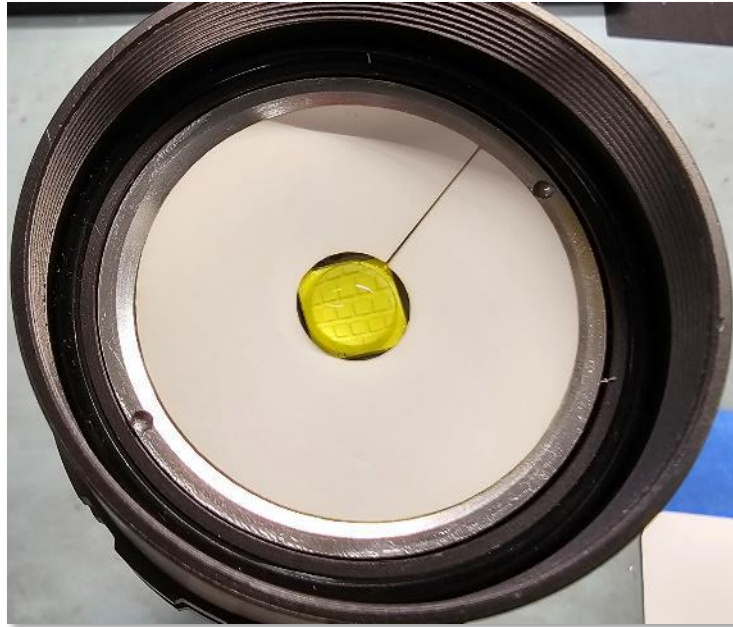
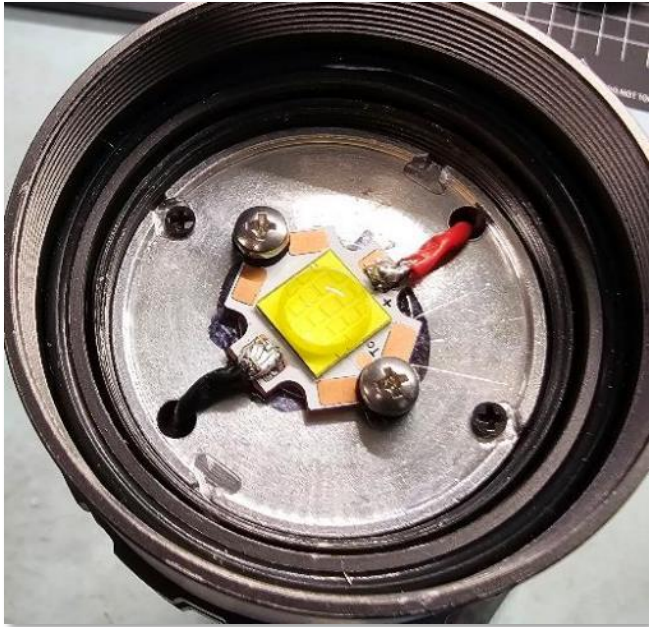
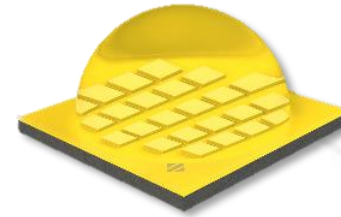
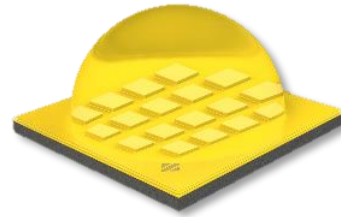
# Flashlight Housing Used

- Commercially available flashlight
- Battery: 7.4V custom pack of 2 26650 lithium-ion cells in series, nominally 5000 mAh
- Driver: Direct-drive via MOSFET with brightness controlled by PWM at 21.2 kHz with the following duty cycles:
  - Turbo 100%
  - High 63.2%
  - Medium 35.3%
  - Low 10.5%
- Optics: single 53 mm glass aspheric projection lens with variable focus. Optical efficiency is 89% on wide beam setting. Narrow beam reduces Lf to 59% of wide beam Lf



# XLamp® XFL LEDs: 10K and 8K Retrofit

- Flashlight was retrofitted with:
  - XFL10K LED - 6000K, 72 CRI
  - XFL08K LED - 6500K, 70 CRI
- A diffuse white reflector was added to mimic the silver reflector used with the stock part



# Performance of XFL in Flashlight (Total Lumens and Power)

- All tests conducted at instant-on, room temperature, and fully charged battery



**XFL10K**

Mode	Wide Lumens	Spot Lumens	Current (A)	Vf (V)	Power (W)
<b>Turbo</b>	11478	5855	17.70	6.42	113.6
<b>High</b>	6717	3535	9.70	5.74	52.1
<b>Medium</b>	3370	1745	4.20	5.19	21.8
<b>Low</b>	395	213	0.45	4.75	2.1



**XFL08K**

Mode	Wide Lumens	Spot Lumens	Current (A)	Vf (V)	Power (W)
<b>Turbo</b>	8423	4840	12.02	6.5	78.1
<b>High</b>	5533	2723	7.05	5.9	41.2
<b>Medium</b>	2962	1297	3.41	5.3	18.2
<b>Low</b>	372	197	0.51	4.8	2.5

# Performance of XFL in Flashlight (Candela and Beam Angle)

- In “Medium” drive current mode (35.3%), using focused “Spot” lens
- All tests conducted at steady-state, room temperature, and fully charged battery
- **XFL10K showed 2.2x the max candela and throw of the stock COB on “Medium” mode**

Mode	Max Cd (Spot)	Cd/Lm (Spot)	FWHM (Spot)	FWTM (Spot)	Throw (Spot)	TURBO throw calculated (Spot)
XFL10K	8592	5.0	25.4	38.4	185 m	622 m
XFL08K	7453	4.4	26.9	39.7	173 m	644 m
29 mm COB	3869	1.8	48.0	56.2	124 m	419 m

\*Data from “Medium” mode: 35.2% of TURBO current

# XLamp® XFL LED Flashlight Retrofit: Application Photos

Narrow Beam

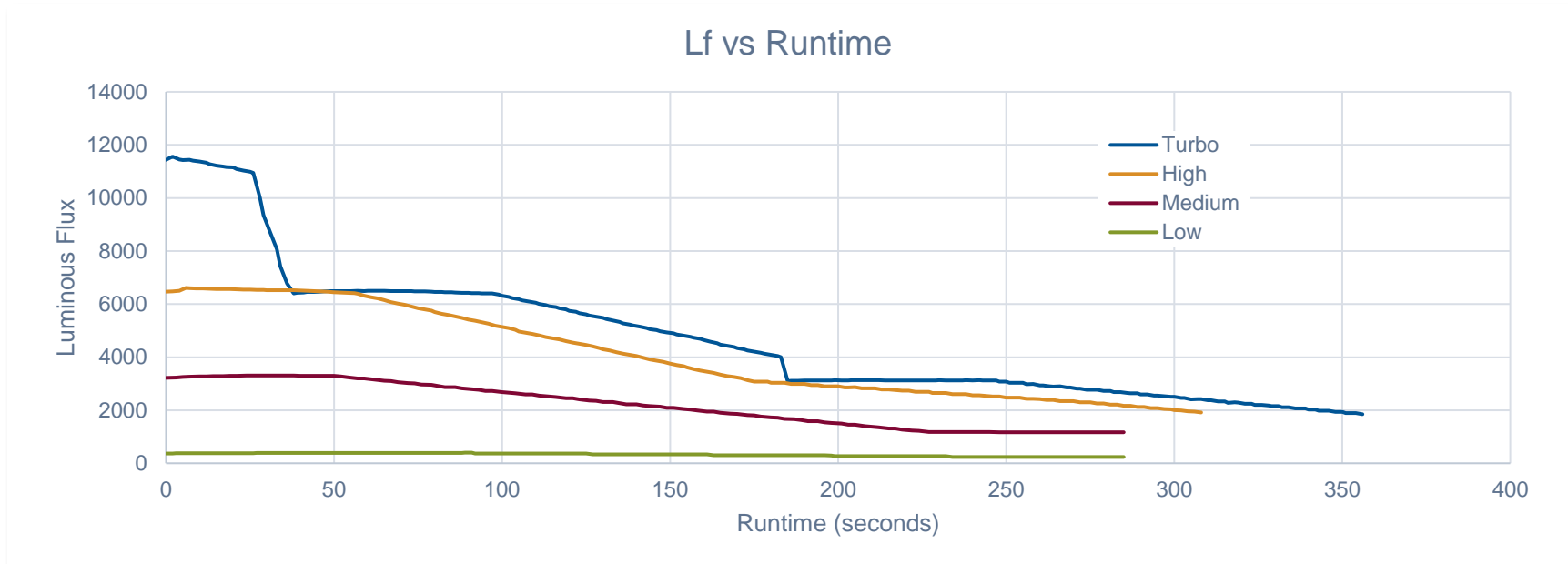


Wide Beam



# Runtimes for XFL10K

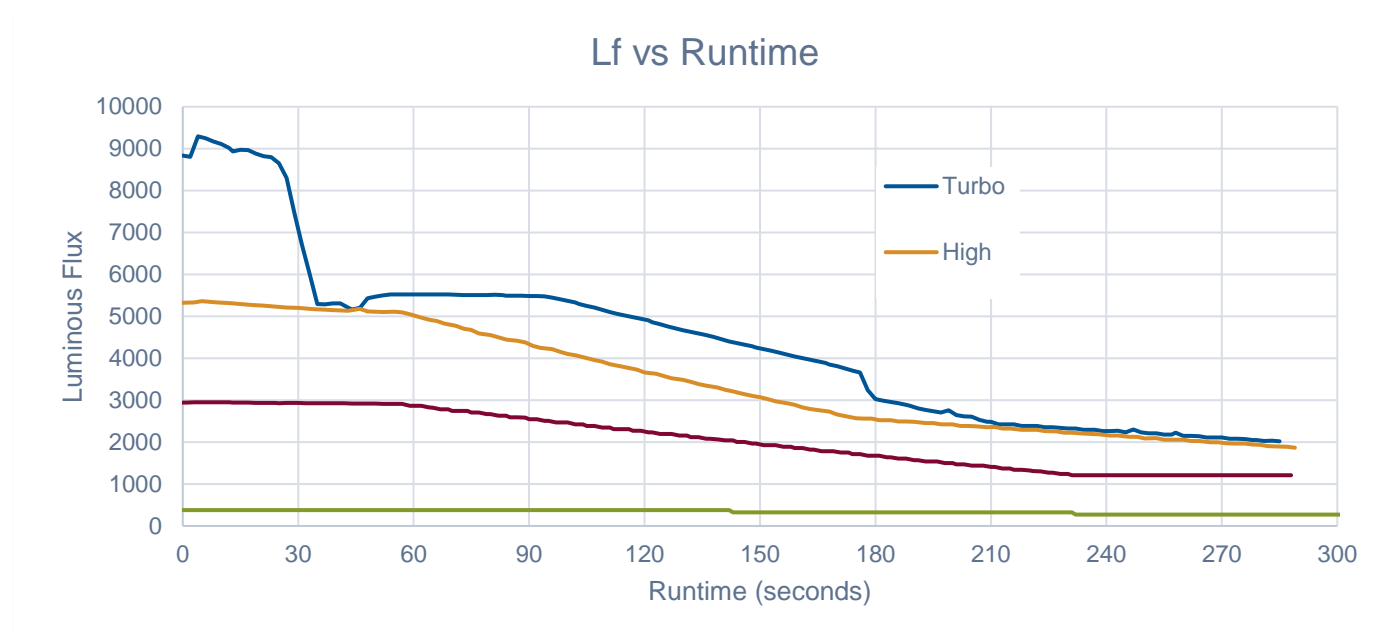
- All tests conducted beginning at room temperature and with a fully charged battery



- Turbo mode begins a programmed ramp down after 26 seconds on, ramps for 10 seconds, and ends at the high level
- High mode begins a programmed ramp down after 55 seconds on, ramps quickly for 2 minutes until it reaches the medium level, then ramps more slowly for 3 minutes, and ends at a 1300 lm level (between normal medium and low)
- Medium mode begins a programmed ramp down after 39 seconds on, ramps for 3 minutes, and ends at a 1300 lm level
- Low mode does not ramp down

# Runtimes for XFL08K

- All tests conducted beginning at room temperature and with a fully charged battery



- Turbo mode begins a programmed ramp down after 26 seconds on, ramps for 10 seconds, and ends at the high level
- High mode begins a programmed ramp down after 55 seconds on, ramps quickly for 2 minutes until it reaches the medium level, then ramps more slowly for 3 minutes, and ends at a level between normal medium and low
- Medium mode begins a programmed ramp down after 39 seconds on, ramps for 3 minutes, and ends at a level between normal medium and low
- Low mode does not ramp down



# Thank You!



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